

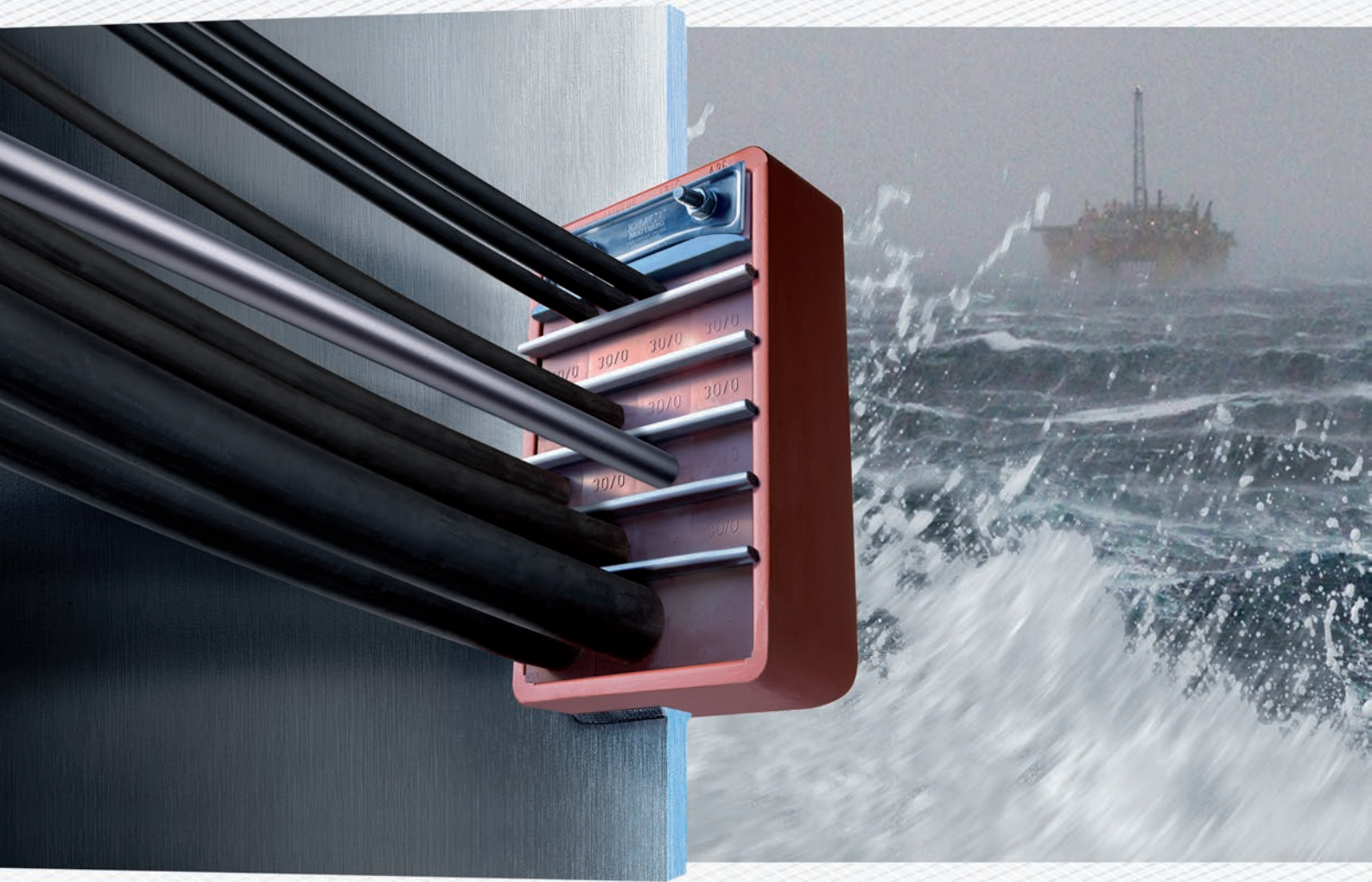
At Sea



Putting safety first



Safety above all



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Product programme



RGS

RGSF

RGSC



RGSK and RGSbtb - RGSR

Multi Frame



RGP

Accessories

Planning



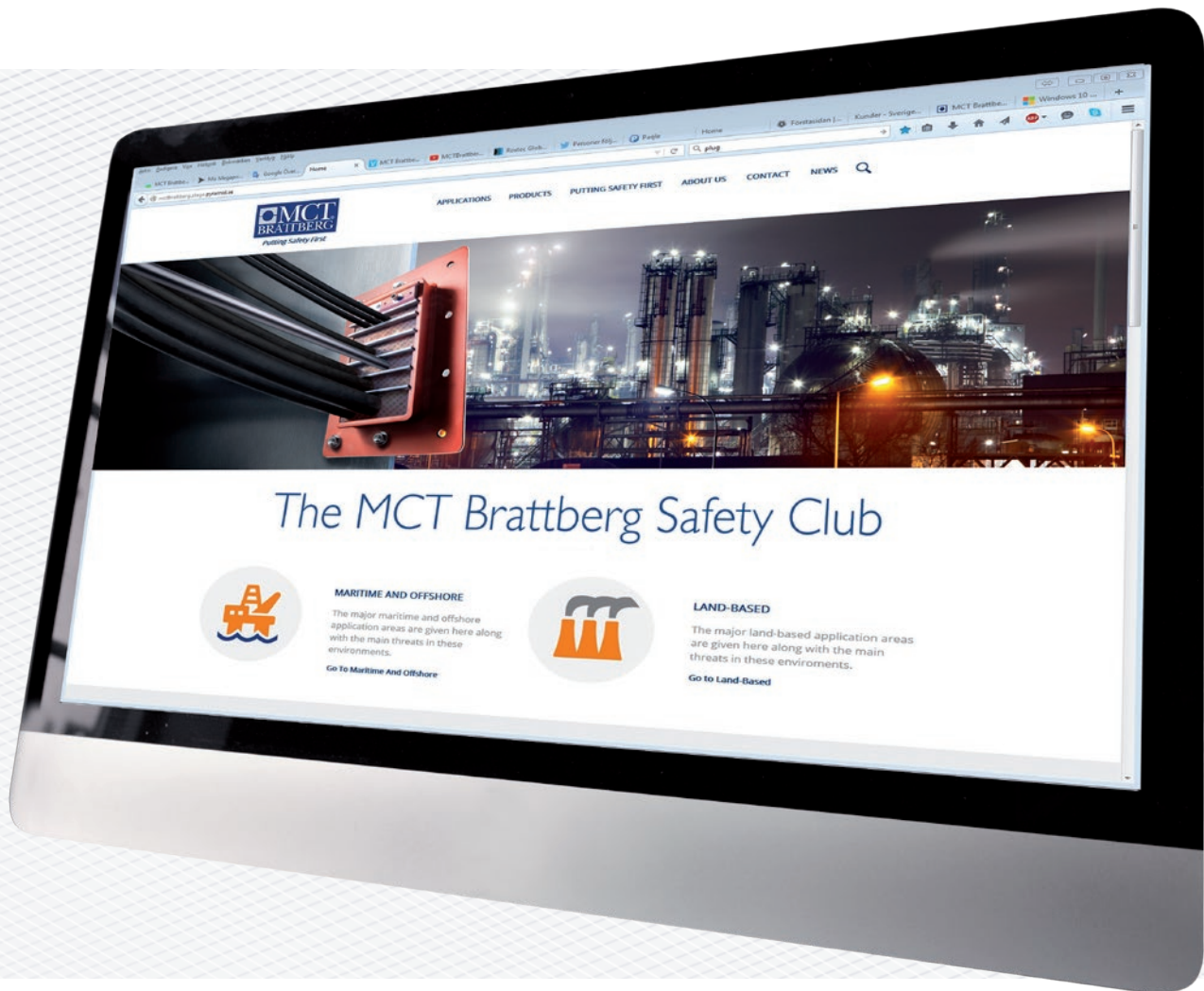
Standard Blocks – AddBlocks – Plugs – U-Blocks

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The MCT Brattberg

Safety Club

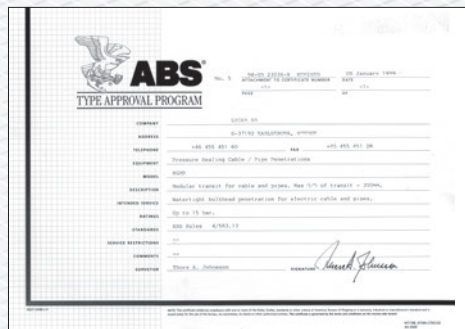
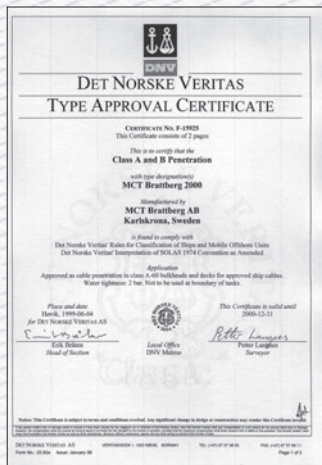


This club is located on our website at: www.mctbrattberg.com. First click on the menu header *Putting safety first* and then *The MCT Safety Club*. Its content primarily present information that will help those who install our cable and transit to do it correctly in order to achieve a high standard of safety.

The first time you visit the club you will be required to register. After that you can log in when you want and download material, see installation films or access various online training modules.

Tested, approved and certified

Since the early 1950s, when we first started specializing in fireproof and pressure-sealed transits, quality testing and classification has been essential.



In 1986 our sealing method and quality system was adapted to meet the rigid requirements of the offshore industry. Today MCT Brattberg is assessed and certified by DNV, in accordance with the Quality and Environment Management system standard EN ISO 9001 and 14001, for the design, manufacture and supply of fire barrier and sealed transit systems associated with cable and pipe routes in building and marine environments.

As a direct result of this achievement, quality and environmental assessments are carried out by DNV twice annually.

Our products are tested and certified by a long list of customers, laboratories and certification organizations.

ABS, American Bureau of Shipping - Canadian Coast Guard - Bureau Veritas - China Classification Society - Australian Maritime Safety Authority - DNV, Det Norske Veritas - Korean Register of Shipping - Lloyds' Register of Shipping - Nippon Kaiji Kyokai Polski Rejestr Statkow - Germanischer Lloyd - Swedish Adm. of Shipping and Navigation - Croatian Register of Shipping - RINA, Registro Italiano Navale - Russian Maritime Register - US Coast Guard - US Navy - Underwriters Laboratories Inc. Underwriters Laboratories of Canada

MCT Brattberg is also certified according to MED, Marine Equipment Directive (via Lloyds' Register of Shipping)

Please consult MCT Brattberg for latest updated certificates and approvals.

The original cable transit

Based on the simple but clever idea of a frame with insert blocks and an end seal, the MCT Brattberg is the original transit system.

The MCT Brattberg was patented in the early 1950s. When oil rigs and nuclear power stations demanded cable and pipe installations with proven safety records, the MCT Brattberg system became a worldwide solution. And we've been improving it ever since. Comprehensive documentation shows that its resistance to fire, water, gas and pressure meets the latest safety requirements.

The industry standard

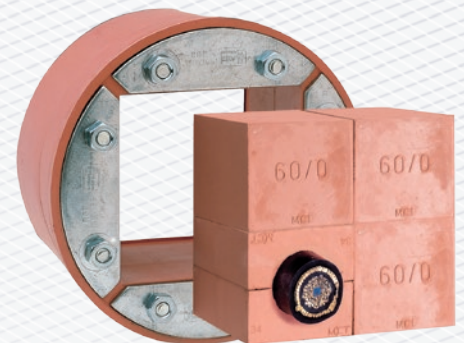
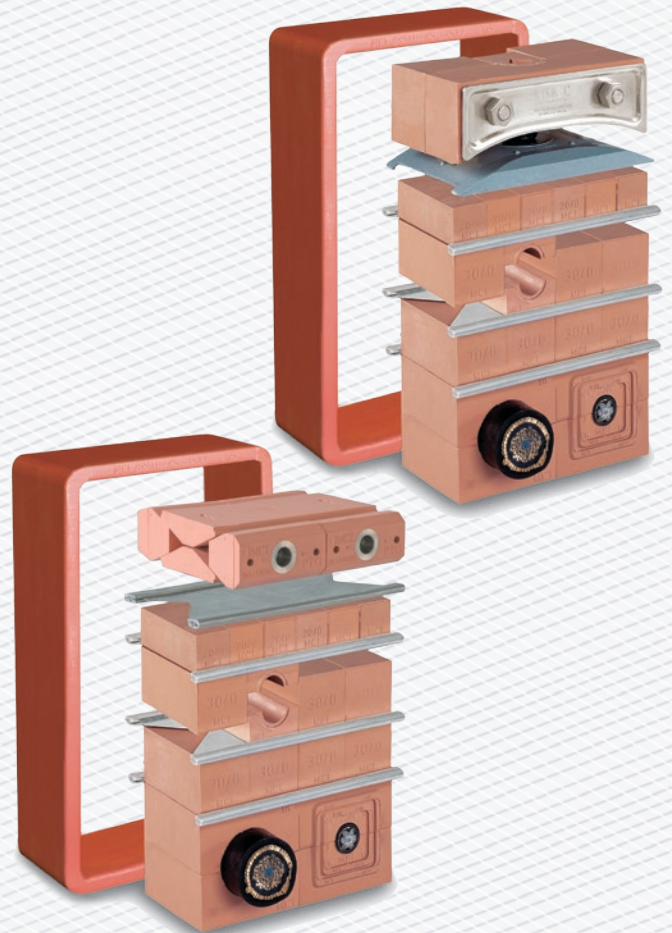
Our own experience has shown that for a standard frame used for maritime applications, an internal width of 120.5 mm \pm 0.5 mm, a depth of 60 mm and wall thickness of 10 mm are optimal window sizes for maintaining structural strength and for fitting insert blocks. The welded corners are rounded for added strength. Both single and multiple transits frames are available.

The dimensions of the various frames have become the industry standard simply because these types of frames were first to be introduced and have proved successful over time.

Built in flexibility

The comprehensive range of frames, inserts blocks and other components of our transits provides remarkable application flexibility.

In addition, our product range covers insulation collars and special solutions for EMC transits, SR cable and pipe seals, deck and bulkhead glands.



Special products for special uses

MCT Brattberg manufactures a number of special products. High pressure secure cable transits, transits for wave guides and blocks with built-in protection against electromagnetic pulse due to lightning or nuclear blast.

High pressure seals

is an example of our special products. Several types of high pressure seals are available. Often these have been designed in collaboration with a customer. They are used, for example, in the supporting legs of oil rigs or in submarines. An example is the RGPH seal, which has been tested up to 100 bar.

The E-series frames

and components provide the same protection as the standard MCT Brattberg system but with added, built-in protection against electromagnetic pulses caused by lightning or nuclear blast.

They also give protection against interference, electronic sabotage and static electricity.

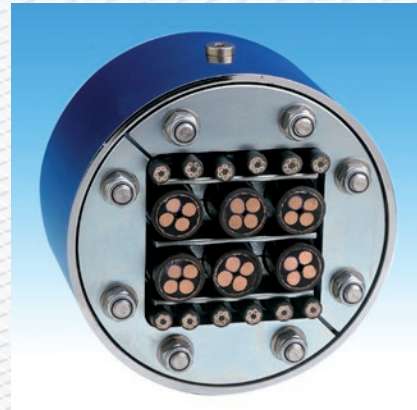
All dimensions are exactly the same as for the other MCT Brattberg components.

The E-series are approved for grounding and bonding.

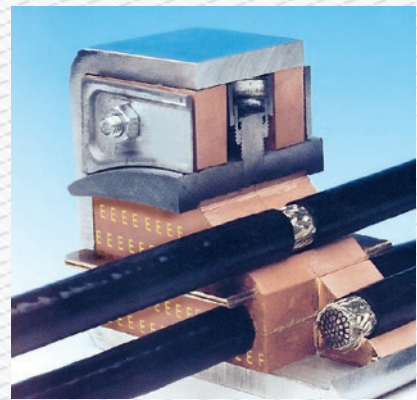
ATEX and IECEx certified transits

In explosion hazardous environments, it's important to have Ex equipment. MCT Brattberg has a specific program for this areas with products that are tested and certified according to the ATEX directive 94/9/EC and the international IECEx. All dimensions are exactly the same as for the other MCT Brattberg components.

For special products please consult MCT Brattberg.



RGPH tested to 100 bar.



EMC products for grounding and bonding.



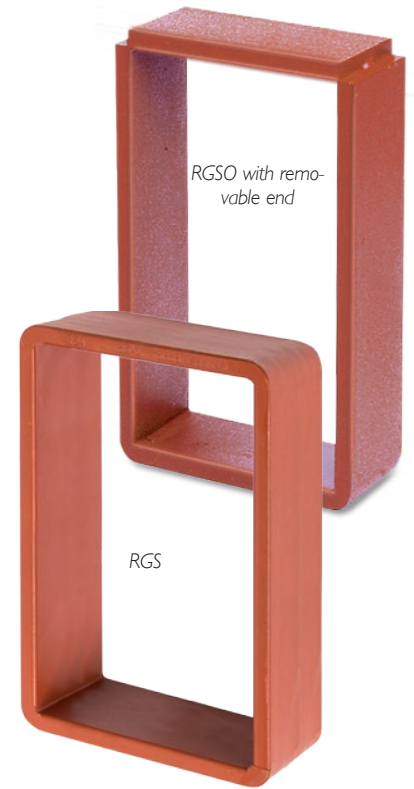
Products to protect against explosions.

RGS

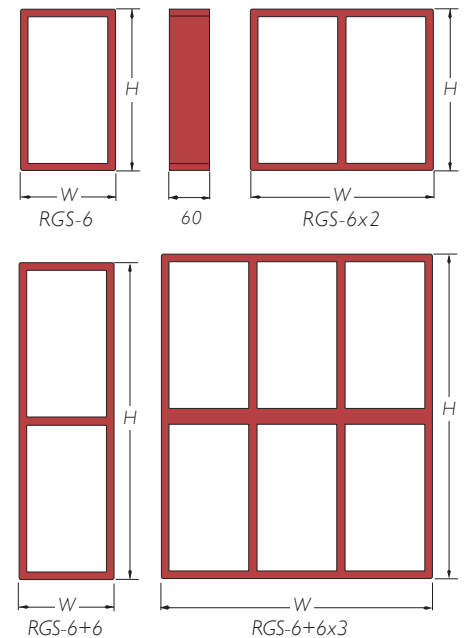
RGSO WITH REMOVABLE END

RGS is MCT Brattberg's standard frame for marine applications. It has a standard internal width of 120 mm and is 60 mm deep. There are four sizes of RGS, denoted by 2, 4, 6 and 8 depending on their height. They may be used in both vertical and/or horizontal multiple frames.

The RGS is welded into an accurately pre-cut hole in the deck or bulkhead. As with all our frames, RGS is produced in steel, stainless steel, or aluminium. For installations where cables are already in place, specify RGSO, which has a removable end. RGS weight charts can be found on the next page.



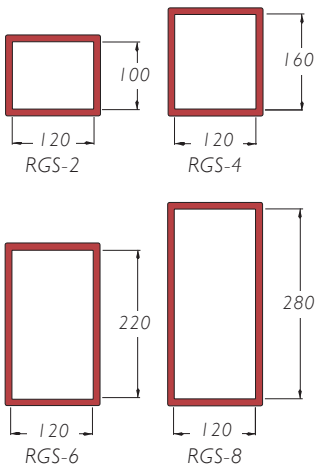
		Size in mm							
FRAME SIZE	H (height)	W (width)/Multiple Frames							
		x 1	x 2	x 3	x 4	x 5	x 6	x n	
RGS-2	121	140,5	271	401,5	532	662,5	793	W = 10 + 130,5 x n	
RGS-4	179,5	- " -	- " -	- " -	- " -	- " -	- " -		
RGS-6	238	- " -	- " -	- " -	- " -	- " -	- " -		
RGS-8	296,5	- " -	- " -	- " -	- " -	- " -	- " -		
RGS-2+2	242	n = number of frames wide. Tolerance single frame: Height ± 1 mm, Width ± 0,8 mm. Material thickness is 10 mm.	- " -	- " -	- " -	- " -	- " -		
RGS-2+4	300,5		- " -	- " -	- " -	- " -	- " -		
RGS-2+6	359		- " -	- " -	- " -	- " -	- " -		
RGS-2+8	417,5		- " -	- " -	- " -	- " -	- " -		
RGS-4+4	359		- " -	- " -	- " -	- " -	- " -		
RGS-4+6	417,5		- " -	- " -	- " -	- " -	- " -		
RGS-4+8	476		- " -	- " -	- " -	- " -	- " -		
RGS-6+6	476		- " -	- " -	- " -	- " -	- " -		
RGS-6+8	534,5		- " -	- " -	- " -	- " -	- " -		
RGS-8+8	593		- " -	- " -	- " -	- " -	- " -		
RGS-2+2	232		140,5	All measurements are in millimeters.					
RGS-2+4	290,5		- " -						
RGS-2+6	349		- " -						
RGS-2+8	407,5		- " -						
RGS-4+4	349		- " -						
RGS-4+6	407,5		- " -						
RGS-4+8	466	- " -							
RGS-6+6	466	- " -							
RGS-6+8	524,5	- " -							
RGS-8+8	583	- " -							



RGS

WEIGHT CHART

Standard frames come in four sizes: 2, 4, 6 and 8. They are all the same width. Height differences are shown below. The material is 10 mm thick.



Weight in kilograms							
MATERIAL	FRAME SIZE	W (width)/Multiple Frames					
		x 1	x 2	x 3	x 4	x 5	x 6
MILD STEEL EN10025-2 S355JR 1.0045 A36	RGS-2	2,2	3,9	5,7	7,4	9,2	10,9
	RGS-4	2,7	4,6	6,5	8,4	10,3	12,2
	RGS-6	3,2	5,4	7,6	9,8	12,0	14,2
	RGS-8	3,8	6,3	8,9	11,4	14,0	16,5
	RGS-2+2	3,6	8,1	11,9	15,7	19,5	23,3
	RGS-2+4	4,2	8,8	12,8	16,7	20,7	24,6
	RGS-2+6	4,8	9,5	13,6	17,8	21,9	26,0
	RGS-2+8	5,5	10,3	14,7	19,1	23,5	27,9
	RGS-4+4	4,8	9,5	13,6	17,8	21,9	26,0
	RGS-4+6	5,5	10,3	14,7	19,1	23,5	27,9
	RGS-4+8	5,9	11,1	15,8	20,5	25,1	29,8
	RGS-6+6	5,9	11,1	15,8	20,5	25,1	29,8
	RGS-6+8	6,5	12,0	17,0	22,1	27,1	32,1
	RGS-8+8	7,2	12,9	18,3	23,7	29,1	34,5
STAINLESS STEEL EN 10088-2 1.4404 AISI 316L	RGS-2	2,2	4,0	5,8	7,6	9,4	11,2
	RGS-4	2,8	4,7	6,7	8,6	10,6	12,6
	RGS-6	3,3	5,5	7,8	10,0	12,3	14,5
	RGS-8	3,9	6,5	9,1	11,7	14,3	16,9
	RGS-2+2	3,7	8,3	12,2	16,1	20,0	23,9
	RGS-2+4	4,3	9,0	13,1	17,1	21,2	25,2
	RGS-2+6	4,9	9,7	14,0	18,2	22,5	26,7
	RGS-2+8	5,6	10,6	15,1	19,6	24,1	28,6
	RGS-4+4	4,9	9,7	14,0	18,2	22,5	26,7
	RGS-4+6	5,6	10,6	15,1	19,6	24,1	28,6
	RGS-4+8	6,0	11,4	16,2	21,0	25,8	30,6
	RGS-6+6	6,0	11,4	16,2	21,0	25,8	30,6
	RGS-6+8	6,7	12,3	17,5	22,6	27,8	32,9
	RGS-8+8	7,4	13,2	18,8	24,3	29,9	35,4
ALUMINIUM EN 755-2 EN AW-6082	RGS-2	0,8	1,4	2,0	2,6	3,2	3,8
	RGS-4	1,0	1,6	2,3	3,0	3,6	4,3
	RGS-6	1,1	1,9	2,7	3,4	4,2	5,0
	RGS-8	1,3	2,2	3,1	4,0	4,9	5,8
	RGS-2+2	1,3	2,8	4,2	5,5	6,9	8,2
	RGS-2+4	1,5	3,1	4,5	5,9	7,2	8,6
	RGS-2+6	1,7	3,3	4,8	6,2	7,7	9,1
	RGS-2+8	1,9	3,6	5,2	6,7	8,3	9,8
	RGS-4+4	1,7	3,3	4,8	6,2	7,7	9,1
	RGS-4+6	1,9	3,6	5,2	6,7	8,3	9,8
	RGS-4+8	2,1	3,9	5,5	7,2	8,8	10,4
	RGS-6+6	2,1	3,9	5,5	7,2	8,8	10,4
	RGS-6+8	2,3	4,2	6,0	7,7	9,5	11,2
	RGS-8+8	2,5	4,5	6,4	8,3	10,2	12,1

RGSF and RGSFB

RGSF is a standard RGS frame with a flange that allows the frame to be welded into a hole which is slightly larger than the frame.

RGSF comes in the four standard sizes, 2, 4, 6 and 8, and has the standard measurements of the RGS, but with the added width of the flange: 60 mm wide and 10 mm thick. RGSF can also be installed in multiple frames, see page 17.

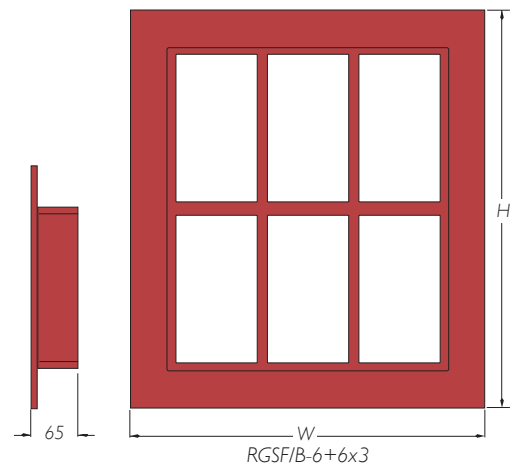
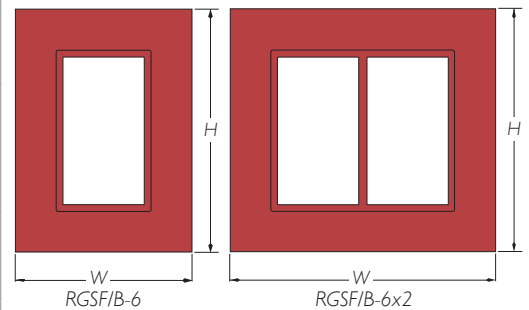
For installations where cables are already in place, specify RGSFO which has a removable end.

The **RGSFB** frame is similar to RGSF except that it is bolted to the deck or bulkhead. The bolted frames can be used in areas where hot working is prohibited, or when the stress level induced by welding is unacceptable. RGSFB frames are supplied in kit form, complete with drilled holes,

bolts, nuts, washers and a gasket or sealing compound. The standard sizes and weights are the same as for RGSF.

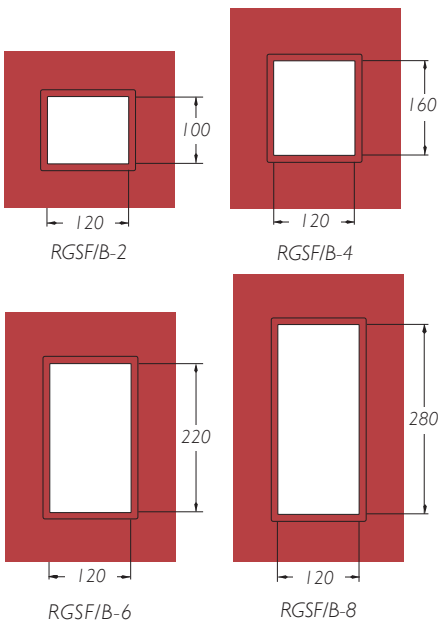
For installations where cables are already in place, specify RGSFBO which has a bolted removable end.

Size in mm								
FRAME SIZE	H (height)	W (width)/Multiple Frames						
		x 1	x 2	x 3	x 4	x 5	x 6	x n
RGSF/B-2	241	260,5	391	521.5	652	782.5	913	W = 130+
RGSF/B-4	299,5	- " -	- " -	- " -	- " -	- " -	- " -	130,5 x n
RGSF/B-6	358	- " -	- " -	- " -	- " -	- " -	- " -	
RGSF/B-8	416,5	- " -	- " -	- " -	- " -	- " -	- " -	
RGSF/B-2+2	362		- " -	- " -	- " -	- " -	- " -	
RGSF/B-2+4	420,5		- " -	- " -	- " -	- " -	- " -	
RGSF/B-2+6	479		- " -	- " -	- " -	- " -	- " -	
RGSF/B-2+8	537,5		- " -	- " -	- " -	- " -	- " -	
RGSF/B-4+4	479		- " -	- " -	- " -	- " -	- " -	
RGSF/B-4+6	537,5		- " -	- " -	- " -	- " -	- " -	
RGSF/B-4+8	596		- " -	- " -	- " -	- " -	- " -	
RGSF/B-6+6	596		- " -	- " -	- " -	- " -	- " -	
RGSF/B-6+8	654,5		- " -	- " -	- " -	- " -	- " -	
RGSF/B-8+8	713		- " -	- " -	- " -	- " -	- " -	
RGSF/B-2+2	352	260,5	n = number of frames wide. Tolerance single frame: Height ± 1 mm, Width ± 0,8 mm. Material thickness is 10 mm. RGSF-frames are normally supplied with straight corners but are also available with round corners with a radius of 63 mm.					
RGSF/B-2+4	410,5	- " -						
RGSF/B-2+6	469	- " -						
RGSF/B-2+8	527,5	- " -						
RGSF/B-4+4	469	- " -						
RGSF/B-4+6	527,5	- " -						
RGSF/B-4+8	586	- " -						
RGSF/B-6+6	586	- " -						
RGSF/B-6+8	644,5	- " -						
RGSF/B-8+8	703	- " -						





Standard frames come in four sizes: 2, 4, 6 and 8. They are all the same width. Height differences are shown below. The material is 10 mm thick.



Weight chart in kilograms

Weight in kilograms

MATERIAL	FRAME SIZE	W (width)/Multiple Frames					
		× 1	× 2	× 3	× 4	× 5	× 6
MILD STEEL EN10025-2 S355JR I.0045 A36	RGSF/B-2	5,9	8,9	11,8	14,8	17,8	20,7
	RGSF/B-4	7,0	10,3	13,6	16,9	20,2	23,4
	RGSF/B-6	8,0	11,5	15,1	18,6	22,1	25,6
	RGSF/B-8	9,0	12,8	16,5	20,3	24,0	27,8
	RGSF/B-2+2	8,4	13,9	19,0	24,0	29,1	34,1
	RGSF/B-2+4	9,5	15,3	20,5	25,7	30,9	36,1
	RGSF/B-2+6	10,6	16,5	21,9	27,2	32,6	37,9
	RGSF/B-2+8	11,7	17,9	23,5	29,2	34,8	40,4
	RGSF/B-4+4	10,6	16,5	21,9	27,2	32,6	37,9
	RGSF/B-4+6	11,7	17,9	23,5	29,2	34,8	40,4
	RGSF/B-4+8	12,8	19,2	25,1	31,0	36,9	42,8
	RGSF/B-6+6	12,8	19,2	25,1	31,0	36,9	42,8
	RGSF/B-6+8	13,9	20,6	26,9	33,1	39,4	45,6
	RGSF/B-8+8	15,0	22,1	28,7	35,4	42,0	48,6
STAINLESS STEEL EN 10088-2 1.4404 AISI 316L	RGSF/B-2	6,1	9,1	12,1	15,2	18,2	21,2
	RGSF/B-4	7,2	10,6	13,9	17,3	20,7	24,0
	RGSF/B-6	8,2	11,8	15,4	19,0	22,7	26,3
	RGSF/B-8	9,2	13,1	16,9	20,8	24,6	28,5
	RGSF/B-2+2	8,6	14,3	19,5	24,7	29,8	35,0
	RGSF/B-2+4	9,7	15,7	21,0	26,4	31,7	37,0
	RGSF/B-2+6	10,9	16,9	22,4	27,9	33,4	38,9
	RGSF/B-2+8	12,0	18,4	24,2	29,9	35,7	41,4
	RGSF/B-4+4	10,9	16,9	22,4	27,9	33,4	38,9
	RGSF/B-4+6	12,0	18,4	24,2	29,9	35,7	41,4
	RGSF/B-4+8	13,1	19,7	25,8	31,8	37,9	43,9
	RGSF/B-6+6	13,1	19,7	25,8	31,8	37,9	43,9
RGSF/B-6+8	14,3	21,1	27,5	33,9	40,3	46,7	
RGSF/B-8+8	15,4	22,7	29,5	36,3	43,0	49,8	
ALUMINIUM EN 755-2 EN AWW-6082	RGSF/B-2	2,1	3,1	4,1	5,2	6,2	7,3
	RGSF/B-4	2,5	3,6	4,8	5,9	7,1	8,2
	RGSF/B-6	2,8	4,0	5,3	6,5	7,7	9,0
	RGSF/B-8	3,2	4,5	5,8	7,1	8,4	9,7
	RGSF/B-2+2	2,9	4,9	6,7	8,4	10,2	11,9
	RGSF/B-2+4	3,3	5,4	7,2	9,1	10,9	12,7
	RGSF/B-2+6	3,7	5,8	7,7	9,6	11,4	13,3
	RGSF/B-2+8	4,1	6,3	8,3	10,2	12,2	14,1
	RGSF/B-4+4	3,7	5,8	7,7	9,6	11,4	13,3
	RGSF/B-4+6	4,1	6,3	8,3	10,2	12,2	14,1
	RGSF/B-4+8	4,5	6,7	8,8	10,9	12,9	15,0
	RGSF/B-6+6	4,5	6,7	8,8	10,9	12,9	15,0
RGSF/B-6+8	4,9	7,2	9,4	11,6	13,7	15,9	
RGSF/B-8+8	5,3	7,7	10,0	12,4	14,7	17,0	

RGSC

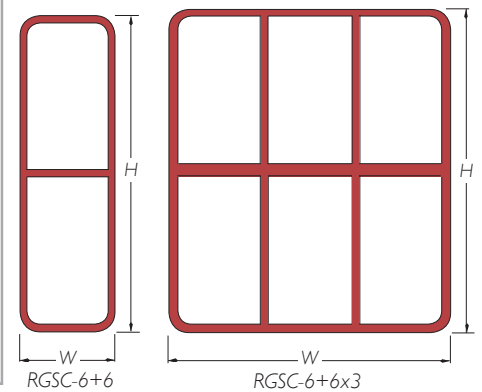
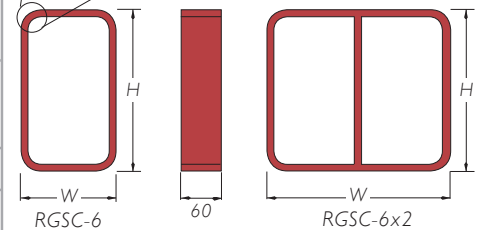
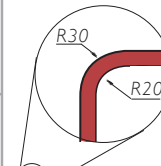
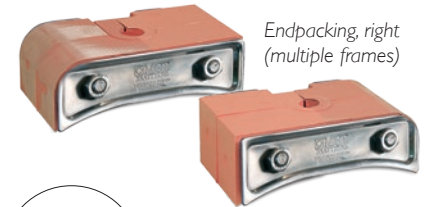
RGSC is a frame with rounded corners, which reduces the risk of cracks forming in decks and bulkheads that are subjected to heavy loading. Similar to the RGS frame, it is available in sizes 2, 4, 6 and 8. RGSC can also be supplied as multiple frames. Available in mild steel, stainless steel and aluminium. Special cornerblocks and STG-endpackings with rounded corners are available.



		Size in mm								
		W (width)/Multiple Frames								
		x 1	x 2	x 3	x 4	x 5	x 6	x n		
	RGSC-2	121	140,5	271	401,5	532	662,5	793	W = 10 + 130,5 x n	
	RGSC-4	179,5	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-6	238	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-8	296,5	- " -	- " -	- " -	- " -	- " -	- " -		
Size chart in mm	RGSC-2+2	242	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-2+4	300,5	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-2+6	359	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-2+8	417,5	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-4+4	359	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-4+6	417,5	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-4+8	476	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-6+6	476	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-6+8	534,5	- " -	- " -	- " -	- " -	- " -	- " -		
	RGSC-8+8	593	- " -	- " -	- " -	- " -	- " -	- " -		
		RGSC-2+2	232	140,5	n = number of frames wide. Tolerance single frame: Height ± 1 mm, Width ± 0,8 mm. Material thickness is 10 mm. All measurements are in millimeters.					
		RGSC-2+4	290,5	- " -						
		RGSC-2+6	349	- " -						
		RGSC-2+8	407,5	- " -						
		RGSC-4+4	349	- " -						
		RGSC-4+6	407,5	- " -						
	RGSC-4+8	466	- " -							
	RGSC-6+6	466	- " -							
	RGSC-6+8	524,5	- " -							
	RGSC-8+8	583	- " -							



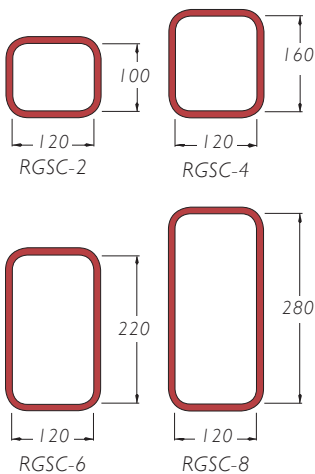
Endpacking, left (multiple frames)



RGSC

WEIGHT CHART

Standard frames come in four sizes: 2, 4, 6 and 8. They are all the same width. Height differences are shown below. The material is 10 mm thick.



Weight in kilograms							
MATERIAL	FRAME SIZE	W (width)/Multiple Frames					
		x 1	x 2	x 3	x 4	x 5	x 6
MILD STEEL EN10025-2 S355JR 1.0045 A36	RGSC-2	2,2	3,9	5,7	7,4	9,2	10,9
	RGSC-4	2,7	4,6	6,5	8,4	10,3	12,2
	RGSC-6	3,2	5,4	7,6	9,8	12,0	14,2
	RGSC-8	3,8	6,3	8,9	11,4	14,0	16,5
	RGSC-2+2	3,6	8,1	11,9	15,7	19,5	23,3
	RGSC-2+4	4,2	8,8	12,8	16,7	20,7	24,6
	RGSC-2+6	4,8	9,5	13,6	17,8	21,9	26,0
	RGSC-2+8	5,5	10,3	14,7	19,1	23,5	27,9
	RGSC-4+4	4,8	9,5	13,6	17,8	21,9	26,0
	RGSC-4+6	5,5	10,3	14,7	19,1	23,5	27,9
	RGSC-4+8	5,9	11,1	15,8	20,5	25,1	29,8
	RGSC-6+6	5,9	11,1	15,8	20,5	25,1	29,8
	RGSC-6+8	6,5	12,0	17,0	22,1	27,1	32,1
RGSC-8+8	7,2	12,9	18,3	23,7	29,1	34,5	
STAINLESS STEEL EN 10088-2 1.4404 AISI 316L	RGSC-2	2,2	4,0	5,8	7,6	9,4	11,2
	RGSC-4	2,8	4,7	6,7	8,6	10,6	12,6
	RGSC-6	3,3	5,5	7,8	10,0	12,3	14,5
	RGSC-8	3,9	6,5	9,1	11,7	14,3	16,9
	RGSC-2+2	3,7	8,3	12,2	16,1	20,0	23,9
	RGSC-2+4	4,3	9,0	13,1	17,1	21,2	25,2
	RGSC-2+6	4,9	9,7	14,0	18,2	22,5	26,7
	RGSC-2+8	5,6	10,6	15,1	19,6	24,1	28,6
	RGSC-4+4	4,9	9,7	14,0	18,2	22,5	26,7
	RGSC-4+6	5,6	10,6	15,1	19,6	24,1	28,6
	RGSC-4+8	6,0	11,4	16,2	21,0	25,8	30,6
	RGSC-6+6	6,0	11,4	16,2	21,0	25,8	30,6
	RGSC-6+8	6,7	12,3	17,5	22,6	27,8	32,9
RGSC-8+8	7,4	13,2	18,8	24,3	29,9	35,4	
ALUMINIUM EN 755-2 EN AW-6082	RGSC-2	0,8	1,4	2,0	2,6	3,2	3,8
	RGSC-4	1,0	1,6	2,3	3,0	3,6	4,3
	RGSC-6	1,1	1,9	2,7	3,4	4,2	5,0
	RGSC-8	1,3	2,2	3,1	4,0	4,9	5,8
	RGSC-2+2	1,3	2,8	4,2	5,5	6,9	8,2
	RGSC-2+4	1,5	3,1	4,5	5,9	7,2	8,6
	RGSC-2+6	1,7	3,3	4,8	6,2	7,7	9,1
	RGSC-2+8	1,9	3,6	5,2	6,7	8,3	9,8
	RGSC-4+4	1,7	3,3	4,8	6,2	7,7	9,1
	RGSC-4+6	1,9	3,6	5,2	6,7	8,3	9,8
	RGSC-4+8	2,1	3,9	5,5	7,2	8,8	10,4
	RGSC-6+6	2,1	3,9	5,5	7,2	8,8	10,4
	RGSC-6+8	2,3	4,2	6,0	7,7	9,5	11,2
RGSC-8+8	2,5	4,5	6,4	8,3	10,2	12,1	

RGSK and RGSbtb

RGSK is an extended, standard RGS frame, with machined grooves for stayplates and compression plates. The material is 10 mm thick on the ends and 12 mm thick on the sides. RGSK is available in the four standard sizes: 2, 4, 6 and 8.

RGSK frames are recommended if pooling of water on the transit face makes it necessary to install packing blocks at a certain distance from the deck or bulkhead.

The frame is 120 mm deep (as opposed to 60 mm on a RGS) and of standard internal width (120 mm).

It may be used in multiple frames, see page 17.

RGSbtb is a double frame which is packed from both sides, enabling a pressure seal of up to 5 bar (test pressure) on either side of the penetration. Installations with this frame can be pressure tested from the space between the pack block units. They also conform to jet-fire rating.

An RGSbtb frame can be used to protect cables from water penetration, combined with EMC protection. One side of the packing takes care of water penetration and the other side gives EMC protection.

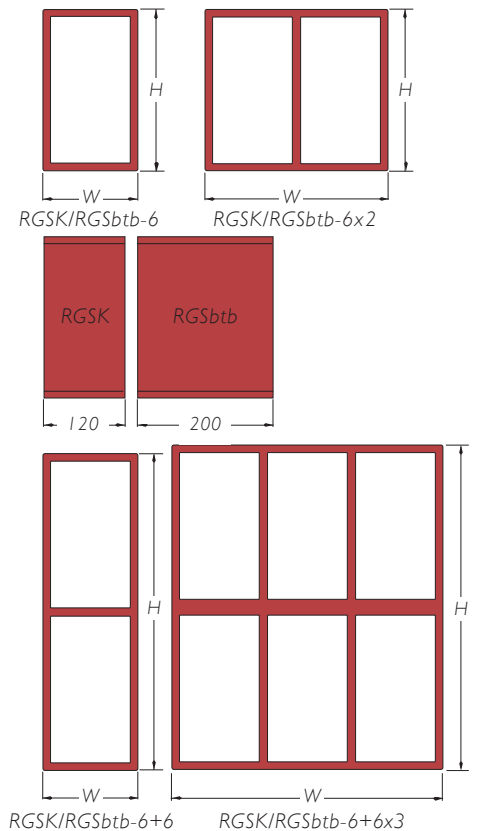


The frame is 10 mm thick on the ends and 12 mm thick on the sides. It is 200 mm deep. Other dimensions are the same as for the standard RGS.

RGSbtb is available in the four standard sizes: 2, 4, 6, and 8. They may be used in multiple frames.

		Size in mm						
FRAME SIZE	H (height)	W (width)/Multiple Frames						
		x 1	x 2	x 3	x 4	x 5	x n	
RGSK/RGSbtb-2	121	144,5	275	405,5	536	666,5	W = 14 +	
RGSK/RGSbtb-4	179,5	- " -	- " -	- " -	- " -	- " -	130,5 x n	
RGSK/RGSbtb-6	238	- " -	- " -	- " -	- " -	- " -		
RGSK/RGSbtb-8	296,5	- " -	- " -	- " -	- " -	- " -		
RGSK/RGSbtb-2+2	232		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-2+4	290,5		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-2+6	349		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-2+8	407,5		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-4+4	349		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-4+6	407,5		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-4+8	466		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-6+6	466		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-6+8	524,5		- " -	- " -	- " -	- " -		
RGSK/RGSbtb-8+8	583		- " -	- " -	- " -	- " -		

Size chart in mm

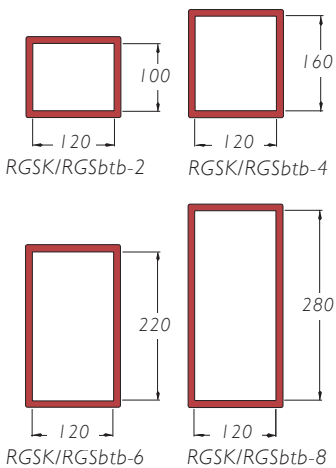


Tolerance single frame:
Height ± 1 mm, Width ± 0.8 mm.
Material thickness is 10 mm.

RGSK

WEIGHT CHART

Standard frames come in four sizes: 2, 4, 6 and 8. They are all the same width. Height differences are shown below.



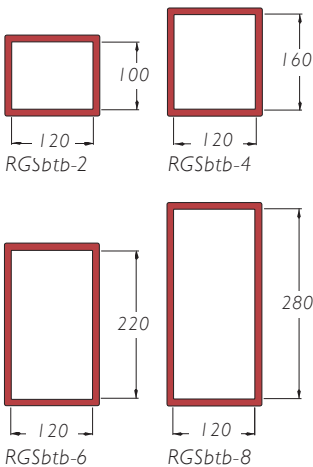
		Weight in kilograms					
MATERIAL	FRAME SIZE	W (width)/Multiple Frames					
		x 1	x 2	x 3	x 4	x 5	x 6
MILD STEEL EN 10025-2 S355JR 1.0045 A36	RGSK-2	4,7	7,7	10,7	13,7	16,7	19,7
	RGSK-4	6,0	9,3	12,6	15,9	19,2	22,5
	RGSK-6	7,3	10,9	14,5	18,2	21,8	25,4
	RGSK-8	8,7	12,5	16,4	20,4	24,3	28,2
	RGSK-2+2	7,8	11,9	16,1	20,4	24,6	28,8
	RGSK-2+4	9,2	13,6	18,1	22,6	27,1	31,6
	RGSK-2+6	10,6	15,2	20,0	24,8	29,5	34,3
	RGSK-2+8	11,9	16,9	22,0	27,0	32,1	37,1
	RGSK-4+4	10,6	15,2	20,0	24,8	29,5	34,3
	RGSK-4+6	11,9	16,9	22,0	27,0	32,1	37,1
	RGSK-4+8	13,2	18,4	23,7	29,1	34,4	39,7
	RGSK-6+6	13,2	18,4	23,7	29,1	34,4	39,7
	RGSK-6+8	14,5	20,0	25,5	31,0	36,5	42,5
RGSK-8+8	15,9	21,6	27,4	33,2	38,9	45,2	
STAINLESS STEEL EN 10088-2 1.4404 AISI 316L	RGSK-2	4,8	7,9	11,0	14,1	17,1	20,2
	RGSK-4	6,2	9,5	12,9	16,3	19,7	23,1
	RGSK-6	7,5	11,2	14,9	18,6	22,3	26,0
	RGSK-8	8,9	12,8	16,8	20,9	24,9	28,9
	RGSK-2+2	8,0	12,2	16,5	20,9	25,2	29,5
	RGSK-2+4	9,4	13,9	18,5	23,2	27,8	32,4
	RGSK-2+6	10,9	15,6	20,5	25,4	30,3	35,2
	RGSK-2+8	12,2	17,3	22,5	27,7	32,8	38,0
	RGSK-4+4	10,9	15,6	20,5	25,4	30,3	35,2
	RGSK-4+6	12,2	17,3	22,5	27,7	32,8	38,0
	RGSK-4+8	13,5	18,9	24,4	29,8	35,3	40,7
	RGSK-6+6	13,5	18,9	24,4	29,8	35,3	40,7
	RGSK-6+8	14,9	20,5	26,3	32,1	37,8	43,6
RGSK-8+8	16,3	22,1	28,2	34,2	40,3	46,3	
ALUMINIUM EN 755-2 EN AW-6082	RGSK-2	1,7	2,7	3,7	4,8	5,8	6,8
	RGSK-4	2,1	3,3	4,5	5,6	6,8	7,9
	RGSK-6	2,6	3,8	5,1	6,4	7,6	8,9
	RGSK-8	3,1	4,4	5,8	7,2	8,5	9,9
	RGSK-2+2	2,7	4,2	5,7	7,2	8,6	10,1
	RGSK-2+4	3,2	4,8	6,4	8,0	9,5	11,1
	RGSK-2+6	3,7	5,3	7,0	8,7	10,3	12,0
	RGSK-2+8	4,2	5,9	7,7	9,5	11,2	13,0
	RGSK-4+4	3,7	5,3	7,0	8,7	10,3	12,0
	RGSK-4+6	4,2	5,9	7,7	9,5	11,2	13,0
	RGSK-4+8	4,6	6,4	8,3	10,2	12,0	13,9
	RGSK-6+6	4,6	6,4	8,3	10,2	12,0	13,9
	RGSK-6+8	5,1	7,0	9,0	11,0	12,9	14,9
RGSK-8+8	5,6	7,6	9,7	11,7	13,8	15,8	

Weight chart in kilograms

RGSbtb

WEIGHT CHART

Standard frames come in four sizes: 2, 4, 6 and 8. They are all the same width. Height differences are shown below.



Weight in kilograms							
MATERIAL	FRAME SIZE	W (width)/Multiple Frames					
		x 1	x 2	x 3	x 4	x 5	x 6
MILD STEEL EN 10025-2 S355JR 1.0045 A36	RGSbtb-2	7,9	13,0	18,4	23,7	29,1	34,4
	RGSbtb-4	10,1	15,8	21,7	27,6	33,5	39,4
	RGSbtb-6	12,4	18,6	25,1	31,5	38,0	44,4
	RGSbtb-8	14,5	21,2	28,2	35,2	42,2	49,2
	RGSbtb-2+2	13,5	20,9	28,5	36,1	43,7	51,3
	RGSbtb-2+4	15,3	23,3	31,5	39,7	47,8	56,0
	RGSbtb-2+6	17,8	26,3	35,0	43,7	52,4	61,1
	RGSbtb-2+8	20,0	29,1	38,4	47,7	56,9	66,2
	RGSbtb-4+4	17,8	26,3	35,0	43,7	52,4	61,1
	RGSbtb-4+6	20,0	29,1	38,4	47,7	56,9	66,2
	RGSbtb-4+8	22,3	31,9	41,7	51,5	61,3	71,1
	RGSbtb-6+6	22,3	31,9	41,7	51,5	61,3	71,1
	RGSbtb-6+8	24,5	34,7	45,1	55,5	65,8	76,2
	RGSbtb-8+8	26,6	37,3	48,2	59,2	70,1	81,0
STAINLESS STEEL EN 10088-2 1.4404 AISI 316L	RGSbtb-2	8,1	13,3	18,8	24,3	29,8	35,3
	RGSbtb-4	10,4	16,2	22,3	28,3	34,4	40,4
	RGSbtb-6	12,7	19,1	25,7	32,3	38,9	45,5
	RGSbtb-8	14,9	21,7	28,9	36,1	43,2	50,4
	RGSbtb-2+2	13,8	21,4	29,2	37,0	44,8	52,6
	RGSbtb-2+4	15,7	23,9	32,3	40,7	49,0	57,4
	RGSbtb-2+6	18,3	27,0	35,9	44,8	53,7	62,6
	RGSbtb-2+8	20,5	29,8	39,3	48,9	58,4	67,9
	RGSbtb-4+4	18,3	27,0	35,9	44,8	53,7	62,6
	RGSbtb-4+6	20,5	29,8	39,3	48,9	58,4	67,9
	RGSbtb-4+8	22,9	32,7	42,8	52,8	62,9	72,9
	RGSbtb-6+6	22,9	32,7	42,8	52,8	62,9	72,9
	RGSbtb-6+8	25,1	35,6	46,1	56,9	67,5	78,1
	RGSbtb-8+8	27,3	38,2	49,4	60,6	71,8	83,0
ALUMINIUM EN 755-2 EN AW-6082	RGSbtb-2	2,8	4,6	6,5	8,3	10,2	12,0
	RGSbtb-4	3,5	5,5	7,6	9,7	11,7	13,8
	RGSbtb-6	4,3	6,5	8,8	11,0	13,3	15,5
	RGSbtb-8	5,1	7,4	9,9	12,3	14,8	17,2
	RGSbtb-2+2	4,7	7,3	10,0	12,7	15,3	18,0
	RGSbtb-2+4	5,4	8,2	11,1	13,9	16,8	19,6
	RGSbtb-2+6	6,2	9,2	12,3	15,3	18,4	21,4
	RGSbtb-2+8	7,0	10,2	13,5	16,7	20,0	23,2
	RGSbtb-4+4	6,2	9,2	12,3	15,3	18,4	21,4
	RGSbtb-4+6	7,0	10,2	13,5	16,7	20,0	23,2
	RGSbtb-4+8	7,8	11,2	14,6	18,1	21,5	24,9
	RGSbtb-6+6	7,8	11,2	14,6	18,1	21,5	24,9
	RGSbtb-6+8	8,6	12,2	15,8	19,5	23,1	26,7
	RGSbtb-8+8	9,3	13,1	16,9	20,8	24,6	28,4

Weight chart in kilograms

RGSR

RGSR is used in decks and bulkheads which are subjected to high degrees of stress. The additional, rounded ends prevent stress cracking. The radius of the ends is 70 mm on otherwise standard 2, 4, 6 and 8 model RGS frames.

RGSR can be used in multiple frames.

For weight charts and installation details, singularly or in multiple frames, contact MCT Brattberg.

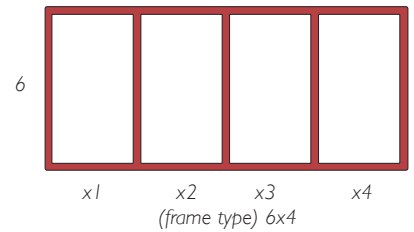


Multiple Frames



HORIZONTAL MULTIPLE FRAMES

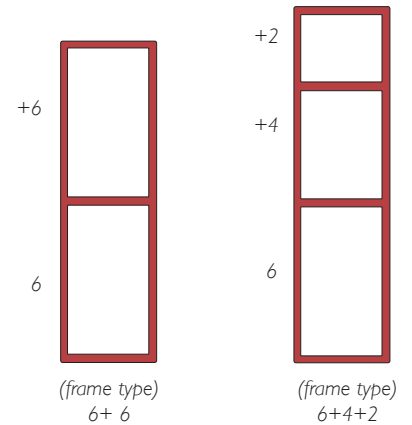
Horizontal multiple frames are described by listing the frame type and size x the desired number of horizontal openings.



Designation:

VERTICAL MULTIPLE FRAMES

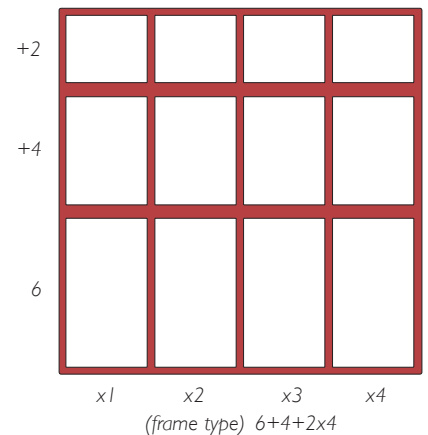
Vertical multiple frames are described by listing the bottom frame type and size + the next frame type and size.



Designation
(starting at bottom):

VERTICAL AND HORIZONTAL MULTIPLE FRAMES

List the entire vertical frames x the desired number of horizontal repetitions.



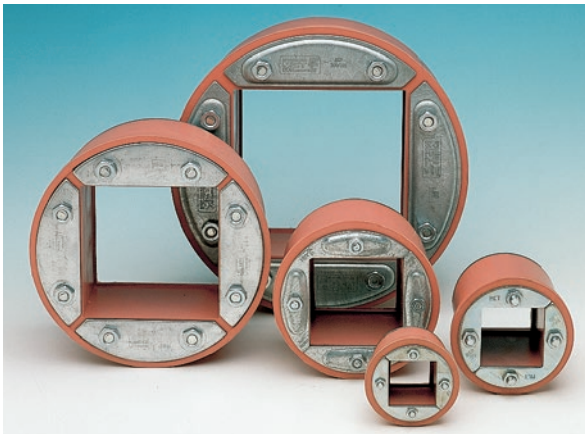
Designation
(starting at bottom):

NOTE: All multiple frame designations must be preceded by the frame type.

RGP-round holes

RGP is a Lycron frame for assembly in round holes or pipes. It is available in seven sizes (see table) and is packed with standard MCT insert blocks. The metal parts are galvanized or stainless steel.

RGPO is a Lycron frame with open sides intended for installation in holes where cables have already been installed. This is also available in seven sizes.



RGP is a circular seal for holes or pipes.



RGPO is an open-sided RGP frame.

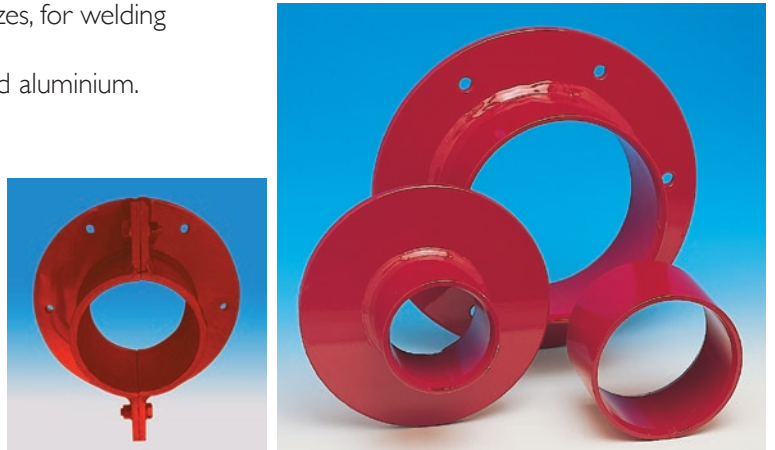
Dimensions in mm		
FRAME SIZE	PACKING AREA	DEPTH AND DIAMETER
RGP 50/L60		
RGP 50/L30		
RGP 70		
RGP 100		
RGP 125		
RGP 150		
RGP 200		

Weight in kilograms						
RGP 50/L60	RGP 50/L30	RGP 70	RGP100	RGP125	RGP150	RGP 200
0.25	0.11	0.4	0.7	1.0	1.8	3.0

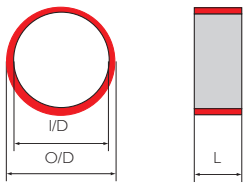
Sleeves for RGP Frames

MCT Brattberg standard sleeves are available in seven sizes, for welding or bolting to the structure.

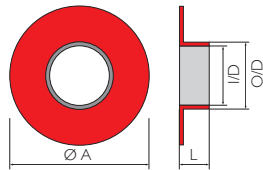
The standard materials are mild steel, stainless steel and aluminium. SFRB is also available in an open version (SFRBO).



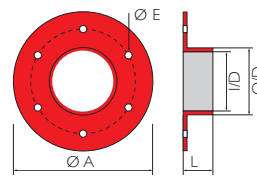
TYPE S WITHOUT FLANGE



TYPE SFR WITH ROUND FLANGE



TYPE SFRB WITH ROUND FLANGE AND PRE DRILLED HOLES



Type S without flange				
Type/Dimension	O/D mm	I/D mm	L mm	Weight kg
S 50/L30	63	51 ¹⁾	35	0.3
S 50/L60	63	51 ¹⁾	70	0.6
S 70	83	71 ¹⁾	70	0.8
S 100	114	102 ¹⁾	82	1.3
S 125	139	127 ¹⁾	82	1,6
S 150	164	152 ¹⁾	82	1.9
S 200	214	202 ¹⁾	82	2.6

Type SFR and SFRB with round flange						
Type/Dimension	O/D mm	I/D mm	L mm	A mm	E mm	Weight kg
SFR/SFRB 50/L30	63	51 ¹⁾	38	145	9	0,9
SFR/SFRB 50/L60	63	51 ¹⁾	73	145	9	1.2
SFR/SFRB 70	83	71 ¹⁾	74	185	9	2.1
SFR/SFRB 100	114	102 ¹⁾	86	215	9	2.9
SFR/SFRB 125	140	127 ¹⁾	86	240	9	4.2
SFR/SFRB 150	164	152 ¹⁾	86	264	11	4.0
SFR/SFRB 200	214	202 ¹⁾	86	315	11	5.1

Drilled holes see page 39

Components

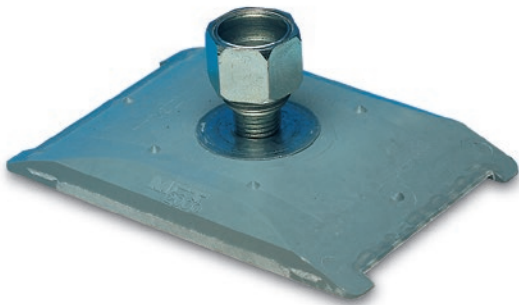
STAYPLATE

To be placed between each row of blocks. Stayplates simplify installation, increase stability and anchor blocks within the frame. Plates come in galvanized or stainless steel, and aluminium.



COMPRESSION PLATE

Usually assembled above the top row of blocks. The plate bolt is tightened to compress blocks around cables, while providing room for STG endpacking. Comes in GRP, glassfibre reinforced polyester.



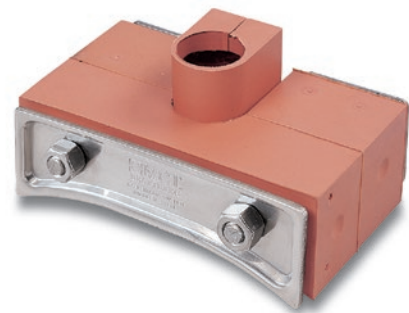
LUBRICANT 30g

For easier installation and must be used with pressure-tight installation.



STG-ENDPACKING

Installed between the compression plate and the top of the frame, completing the seal. Made of Lycron with galvanized or stainless steel fittings.



PTG-PRESSWEDGE

Can be used as an alternative to the compression plate and STG. Can also be placed anywhere in the frame. Made of Lycron, with stainless steel fittings.

Must always be installed in combination with a stayplate.

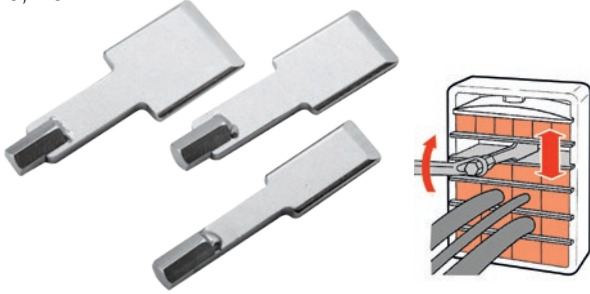


Weight in kilograms			
STG	PTG	COMPRESSION PLATE	STAYPLATE
0,6	0,82	0,24	0,13

Accessories

SPACER TOOL

Simplifies insertion of last row of blocks.
20, 30, 40 mm



PACKING TOOL

Compresses insert block to hold cable/pipes during partial installations.



BLOCK SELECTOR

For cable/pipe measurement.

STD insert

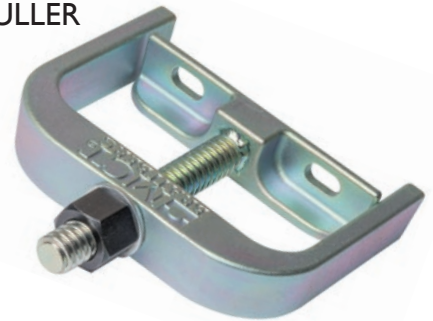


AddBlock



END PACKER PULLER

For re-entry into system.



RING SPANNER.

For end packer & RGP installation.



QUICK RELEASE SPANNER

For Compression Plate Installation.



CABLE SEPARATOR

Support cables during installation.



BLANKING PLATE

Seals frame prior to block installation.

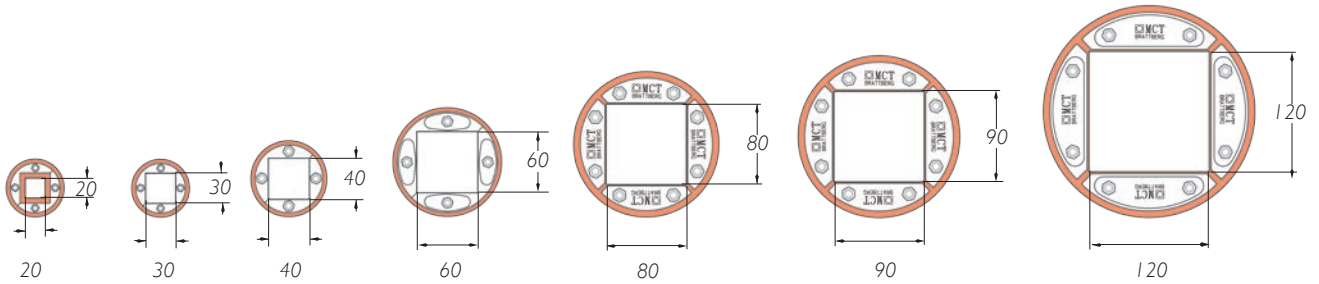
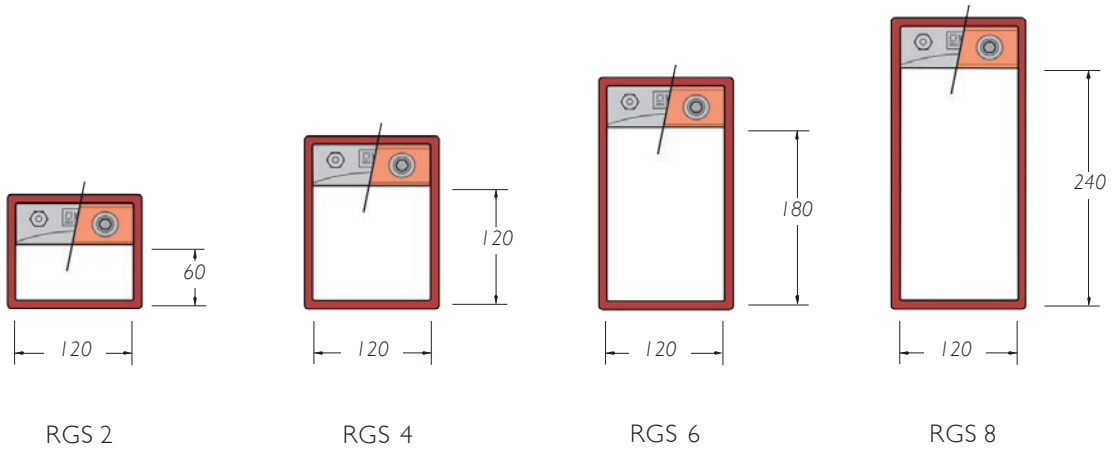


Planning the Packing Space

The space in a frame, which can be used exclusively for holding insert blocks, is called the packing space. In the RGS-type frames the compression system always occupy 40 mm of each frame.

In the RGP frames no compression system or stayplates are necessary. Therefore the packing space consists of the entire interior area of the frame.

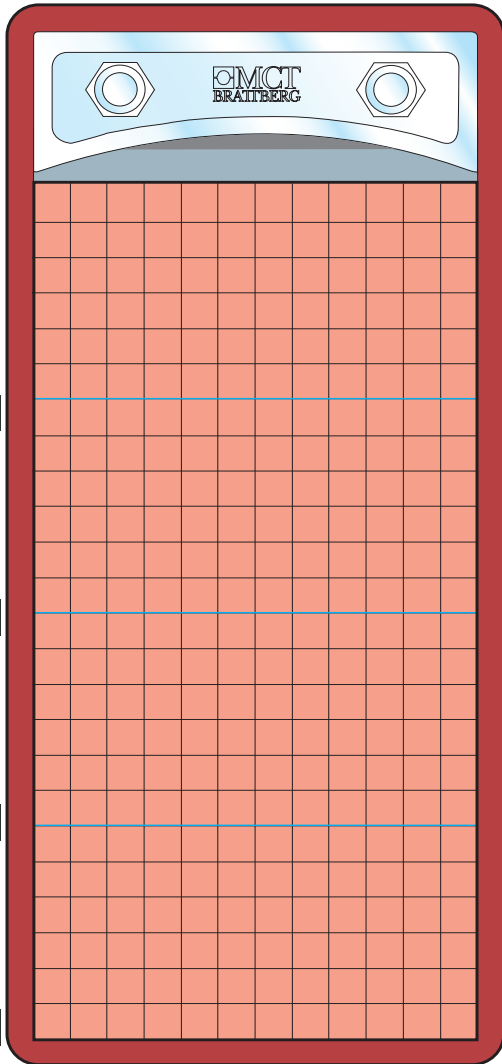
Tables to help you determine which insert block to use are on pages 27 (the Standard system) and 28 (AddBlocks).



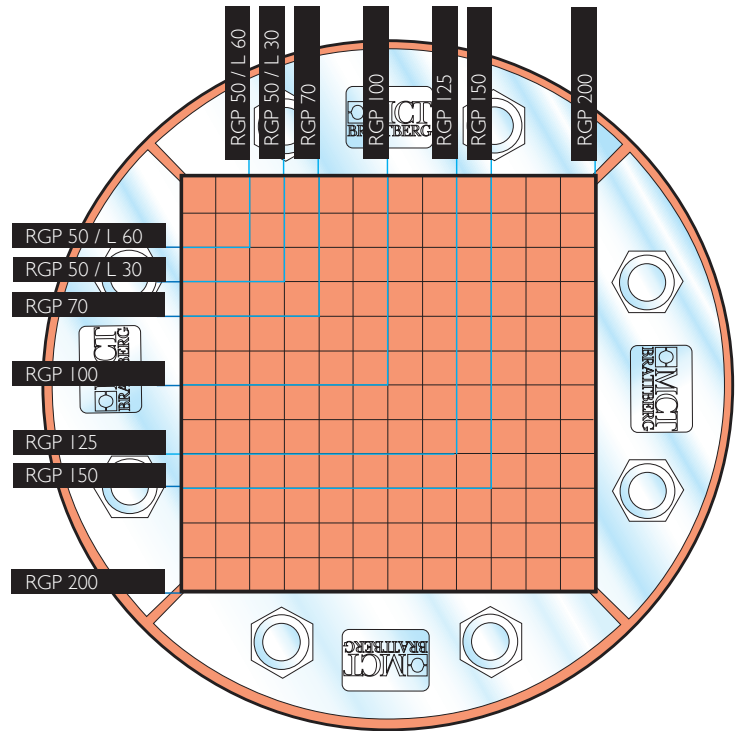
RGP 50/L60 RGP 50/L30 RGP 70 RGP 100 RGP 125 RGP 150 RGP 200

RGS maximum number of cables and pipes							
Frame sizes	Block sizes						
	15	20	30	40	60	90	120
RGS 2	32	18	8	3	2	-	-
RGS 4	64	36	16	9	4	1	1
RGS 6	96	54	24	12	6	2	1
RGS 8	128	72	32	18	8	2	2

RGP maximum number of cables and pipes							
Frame sizes	Block sizes						
	15	20	30	40	60	90	120
RGP 50/L30	4	1	1	-	-	-	-
RGP 50/L60	1	1	-	-	-	-	-
RGP 70	4	4	1	1	-	-	-
RGP 100	16	9	4	1	1	-	-
RGP 125	25	16	4	1	1	-	-
RGP 150	36	16	9	4	1	1	-
RGP 200	64	36	16	9	4	1	1



A couple of examples of pack plans (RG Plan) are shown here. RGS to the left and RGP below. The largest cables are placed at the bottom.



Combination frame width compared with width of cable tray					
Cable type	Frame size	Cable tray width in mm			
		150	200	300	400
Signal	6	6x2	6x3	6x4	6x5
Power	4	4x2	4x3	4x4	4x5
Combination	6	6x2	6x3	6x4	6x5

Packing Plan

RGS, RGSF, RGSK, RGSR and RGSbtb

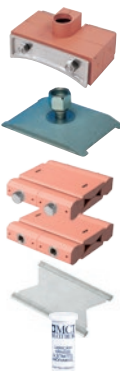
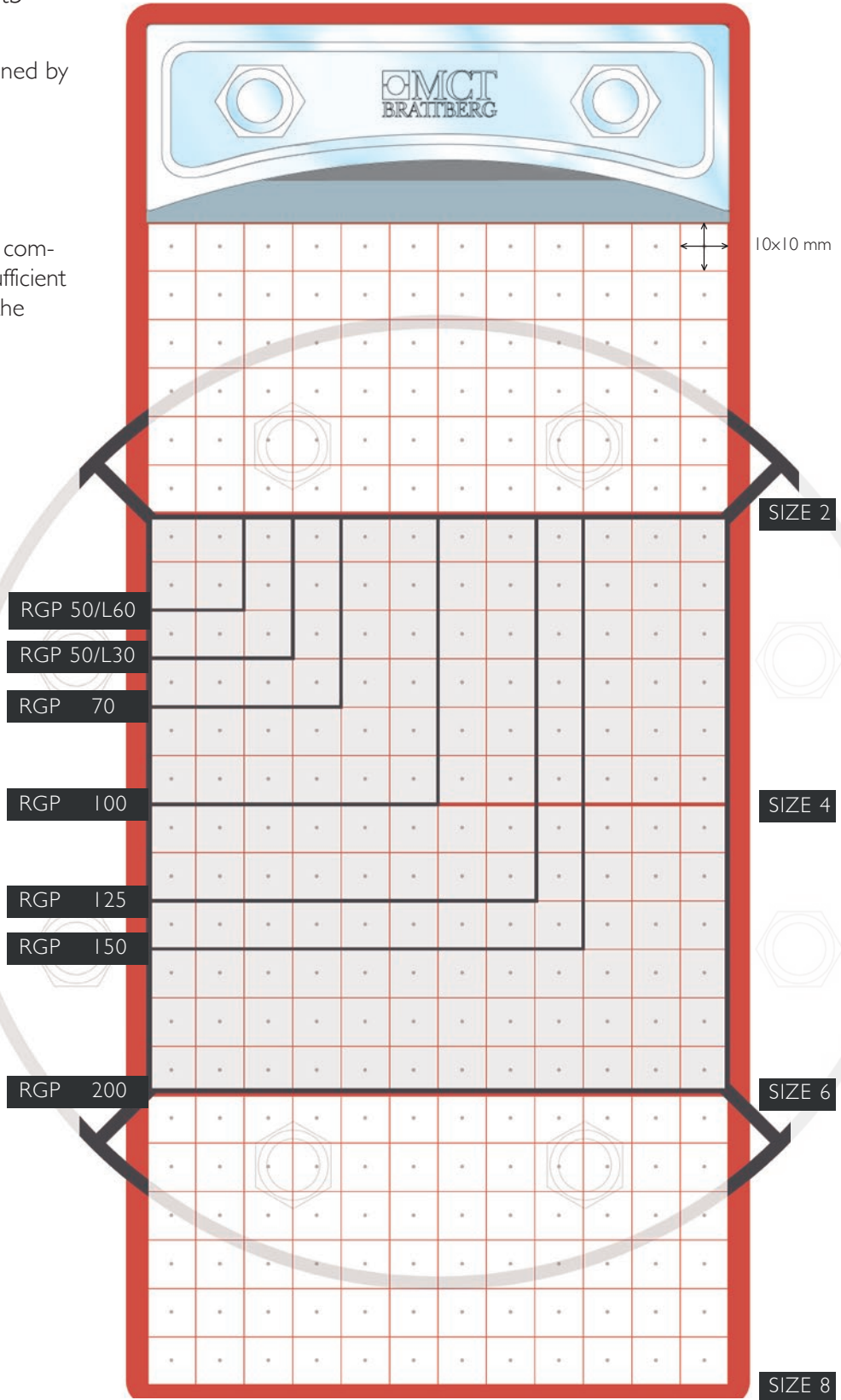
The correct frame size can be determined by using this plan.

The notes to the right side of the plan represent the available packing space for frame size 2, 4, 6 and 8.

It is not necessary to show stay plates, compression plates or endpackings since sufficient space for these is already reserved in the tables.

The notes to the left side of the plan represent the available packing space for the different RGP frames.

Dimensions of Standard insert blocks, Add-blocks, Plugs and U-blocks, see pages 26-30.



- STG
- Compression plate
- PTG Allen
- PTG Hex
- Stayplate
- Lubricant

Blocks

Design Manager Software

MCT Brattberg - WinRG Plan Transit

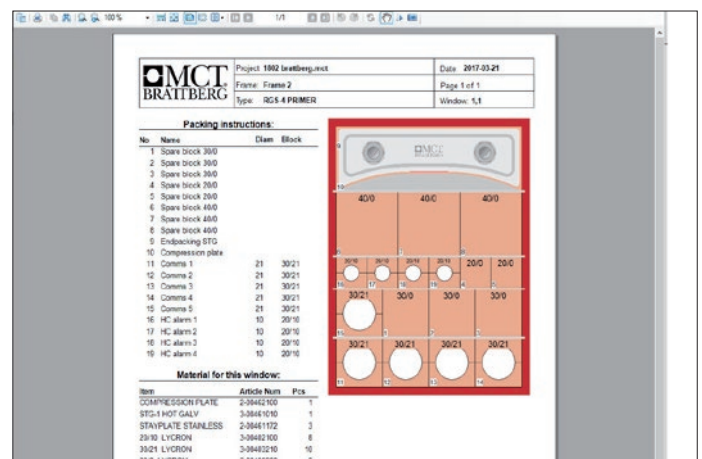
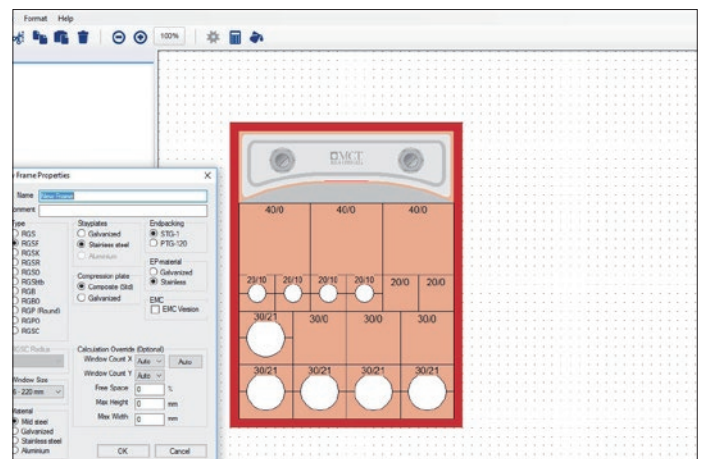
Configure cable/pipe penetrations quickly and easily with MCT Brattberg Cable Transit Planning Software. Simply input the transit requirements and software automatically configures the seal, along with all necessary components, blank blocks, stayplates and compression systems -at the touch of a button. Faster and simpler than time-consuming manual methods, it's the perfect solution for busy engineers/designers.

The software includes a wealth of project-specific information ready to use in your designs:

- Frame/item name/location
- Cable name(s) with type and diameter
- Block type
- Compression type
- Spare Capacity

Select from the available options to adapt on existing project, or to create an entirely new design.

The indispensable software is available from MCT Brattberg free of charge. Registered users can also receive regular product upgrades to ensure that your designs are always up to date.

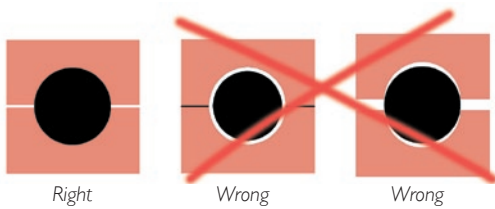
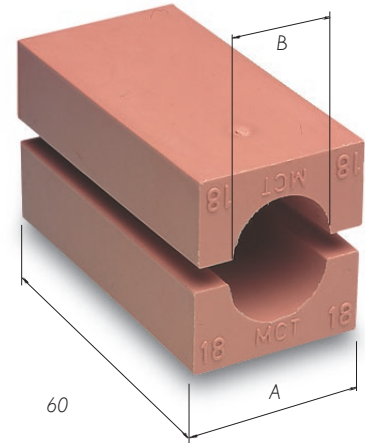


Standard Insert Blocks

Our range of blocks accommodates cables between 3,5 - 101,5 mm in diameter. It is important that the insert block is the right size, with respect to the cable, to ensure a proper seal.

Measure the cable diameters carefully and choose insert blocks accordingly. With the sizing chart on next page you can choose the correct size of insert blocks.

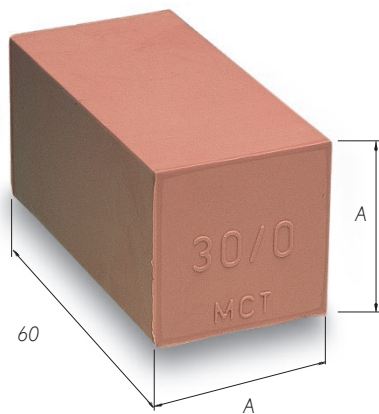
Blocks are referred to by their width (A) and hole diameter (B). Thus a block with a width of 15 mm and a hole diameter of 4 mm is referred to as 15/4. This designation is moulded into the block.



Spare Blocks

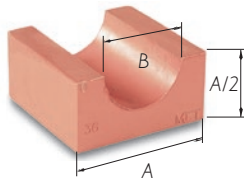
Surplus room in each frame is filled out with solid insert blocks. Called spares, they bear the designation A/0.

Blocks are referred to by their width (A), followed by the designation /0 (indicating solid). Thus a block with a width and height of 15 mm is referred to as 15/0. The length of insert blocks is always 60 mm.



BLOCK SIZE Width (A) = Height (A)	BLOCK DESIGNATION
5 × 5 Only in strips of 24 pcs	24 × 5/0
10 × 10 Only in strips of 12 pcs	12 × 10/0
15 × 15	15/0
20 × 20	20/0
30 × 30	30/0
40 × 40	40/0
60 × 60	60/0
90 × 30	90 × 30/0

Size in mm														
CABLE DIAM.	A				B	CABLE DIAM.	A			B	CABLE DIAM.	A		B
	15	20	30	40			40	60	90			90	120	
3.5-4.5	15/4	20/4			4	25.5-27.5	40/26			26	55.5-57.5	90/56		56
4.5-5.5	15/5	20/5			5	27.5-29.5	40/28			28	57.5-59.5	90/58		58
5.5-6.5	15/6	20/6			6	29.5-31.5	40/30			30	59.5-61.5	90/60		60
6.5-7.5	15/7	20/7			7	31.5-33.5	40/32	60/32		32	61.5-63.5	90/62		62
7.5-8.5	15/8	20/8			8	33.5-35.5	40/34	60/34		34	63.5-65.5	90/64		64
8.5-9.5	15/9	20/9			9	35.5-37.5		60/36		36	65.5-67.5	90/66		66
9.5-10.5		20/10			10	37.5-39.5		60/38		38	67.5-69.5	90/68		68
10.5-11.5		20/11			11	39.5-41.5		60/40		40	69.5-71.5	90/70		70
11.5-12.5		20/12	30/12		12	41.5-43.5		60/42		42	71.5-73.5		120/72	72
12.5-13.5		20/13	30/13		13	43.5-45.5		60/44		44	73.5-75.5		120/74	74
13.5-14.5		20/14	30/14		14	45.5-47.5		60/46		46	75.5-77.5		120/76	76
14.5-15.5			30/15		15	47.5-49.5		60/48		48	77.5-79.5		120/78	78
15.5-16.5			30/16		16	49.5-51.5		60/50	90/50	50	79.5-81.5		120/80	80
16.5-17.5			30/17		17	51.5-53.5		60/52	90/52	52	81.5-83.5		120/82	82
17.5-18.5			30/18		18	53.5-55.5		60/54	90/54	54	83.5-85.5		120/84	84
18.5-19.5			30/19		19						85.5-87.5		120/86	86
19.5-20.5			30/20		20						87.5-89.5		120/88	88
20.5-21.5			30/21		21						89.5-91.5		120/90	90
21.5-22.5			30/22	40/22	22						91.5-93.5		120/92	92
22.5-23.5			30/23	40/22	23						93.5-95.5		120/94	94
23.5-24.5			30/24	40/24	24						95.5-97.5		120/96	96
24.5-25.5				40/24	24						97.5-99.5		120/98	98
											99.5-101.5		120/100	100



Blocks are referred to by their width(A) and hole diameter (B). Thus a module with a width of 15 mm and a hole diameter of 4 mm is referred to as 15/4.

Weight in grams per half									
BLOCK	WEIGHT	BLOCK	WEIGHT	BLOCK	WEIGHT	BLOCK	WEIGHT	BLOCK	WEIGHT
24 x 5/0	58	20/6	17	30/19	28	60/42	104	120/72	494
12 x 10/0	113	20/7	17	30/20	27	60/44	98	120/74	485
15/0	20	20/8	16	30/21	25	60/46	91	120/76	472
20/0	38	20/9	15	30/22	24	60/48	84	120/78	462
30/0	84	20/10	14	30/23	22	60/50	77	120/80	448
40/0	150	20/11	13	30/24	21	60/52	59	120/82	437
60/0	338	20/12	13	40/22	57	60/54	61	120/84	425
90x30/0	279	20/13	12	40/24	54	90/50	287	120/86	415
15/4	10	20/14	11	40/26	50	90/52	279	120/88	403
15/5	10	30/12	36	40/28	47	90/54	273	120/90	385
15/6	10	30/13	36	40/30	42	90/56	262	120/92	368
15/7	10	30/14	35	40/32	37	90/58	255	120/94	360
15/8	9	30/15	34	40/34	32	90/60	243	120/96	351
15/9	8	30/16	33	60/32	131	90/62	239	120/98	332
20/4	18	30/17	31	60/34	127	90/64	229	120/100	313
20/5	18	30/18	30	60/36	122	90/66	220	120/108	243
				60/38	116	90/68	211		
				60/40	110	90/70	204		

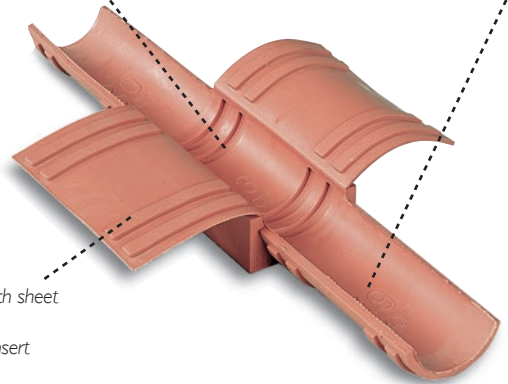
AddBlock

There are eleven different sizes of AddBlock. By tearing off the wing-like inserts, which are of varying thickness, and inserting them in the main block it is possible to accommodate 66 different cable and pipe dimensions, from 3.5 mm to 69.5 mm. The inserts are fitted with a locating ridge that fits exactly into furrows in the main block. These stop the block from "telescoping".

A seal using AddBlocks is as secure and tight as one using standard blocks. Both types can be combined in a transit, which makes the MCT Brattberg seal system very flexible.

The AddBlock's basic dimension is given at bottom slot center, and that's the maximum cable dimension the block is designed for.

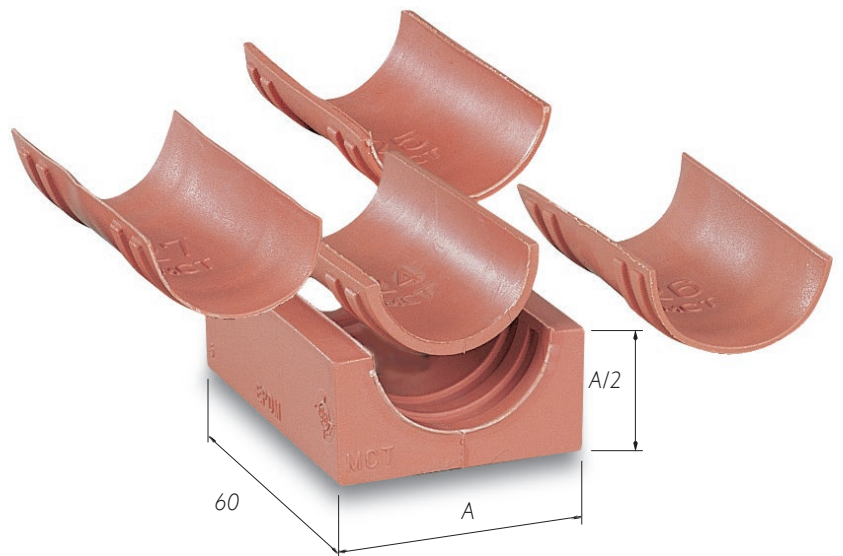
Dimensions are also clearly marked on the four insert sheets. Simply select, tear off and insert.



On the bottom of each sheet you'll find four locking devices to keep the insert in place, making each AddBlock thoroughly secure.

Eleven blocks and 66 dimensions

AddBlocks are all the same length as standard blocks, 60 mm. The width of standard blocks (A measurement, see table) are 20, 30, 40, 60 or 90 mm.



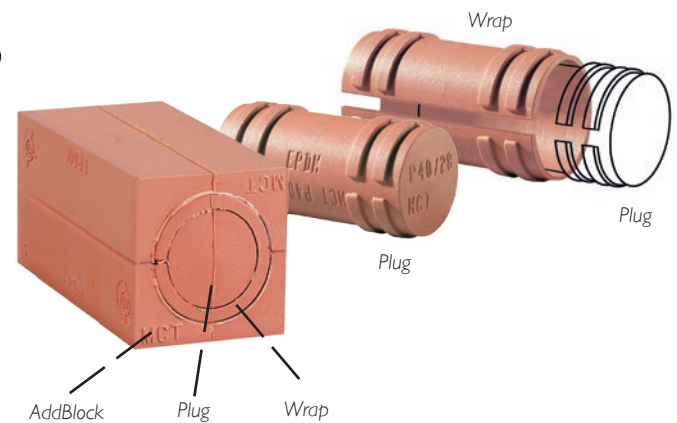


ADDBLOCK DIMENSION	CABLE OR PIPE DIMENSION	WEIGHT PER HALF (G)
20/4 - 8	3.5 - 8.5	23
20/9 - 13	8.5 - 13.5	23
30/14 - 18	13.5 - 18.5	45
30/19 - 23	18.5 - 23.5	43
40/24 - 28	23.5 - 28.5	71
40/29 - 33	28.5 - 33.5	62
60/34 - 38	33.5 - 38.5	150
60/39 - 43	38.5 - 43.5	136
60/44 - 48	43.5 - 49.5	128
90/50 - 58	49.5 - 59.5	348
90/60 - 68	59.5 - 69.5	318

Plugs and Wraps

In the table you see which plug, or combination of plug and wrap-around casing, to use when turning an AddBlock into a spare block.

- P20/8** Plug, diameter 8 mm. Fits in AddBlock 20/4-8
- P20/8** Plug, diameter 8 mm. With wrap-around casing **W20/8-13** it fits in AddBlock 20/9-13
- P30/18** Plug, diameter 18 mm. Fits in AddBlock 30/14-18
- P30/18** Plug, diameter 18 mm. With wrap-around casing **W30/18-23** it fits in AddBlock 30/19-23
- P40/28** Plug, diameter 28 mm. Fits in AddBlock 40/24-28
- P40/28** Plug, diameter 28 mm. With wrap-around casing **W40/28-33** it fits in AddBlock 40/29-33
- P60/38** Plug, diameter 38 mm. Fits in AddBlock 60/34-38
- P60/38** Plug, diameter 38 mm. With wrap-around casing **W60/38-43** it fits in AddBlock 60/39-43 With additional casing **W60/43-48** it fits AddBlock 60/44-48



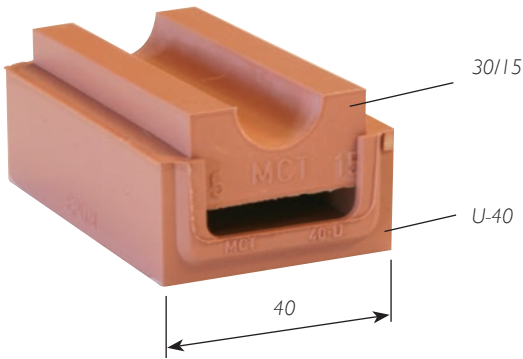
ADDBLOCK	PLUG	WRAP
20/4 - 8	P20/8	
20/9 - 13	P20/8 +	W20/8-13
30/14 - 18	P30/18	
30/19 - 23	P30/18 +	W30/18-23
40/24 - 28	P40-28	
40/29 - 33	P40-28 +	W40/28-33
60/34 - 38	P60/38	
60/39 - 43	P60/38 +	W60/38-43
60/44 - 48	P60/38 +	W60/38-43 and W60/43-48

The plug's main purpose is to prepare coming installations by creating a spare block together with an AddBlock.

U-Blocks

The U-Block is used to convert the external dimensions of Insert Blocks, AddBlocks and Spare Blocks to the next modular size.

For example a 30/15 Insert Block can be enlarged by placing it into a U40, giving the new size of 40/15.



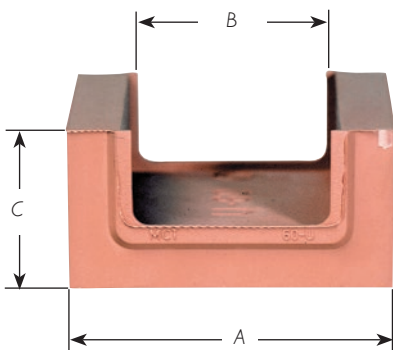
U-30

U-40

U-60

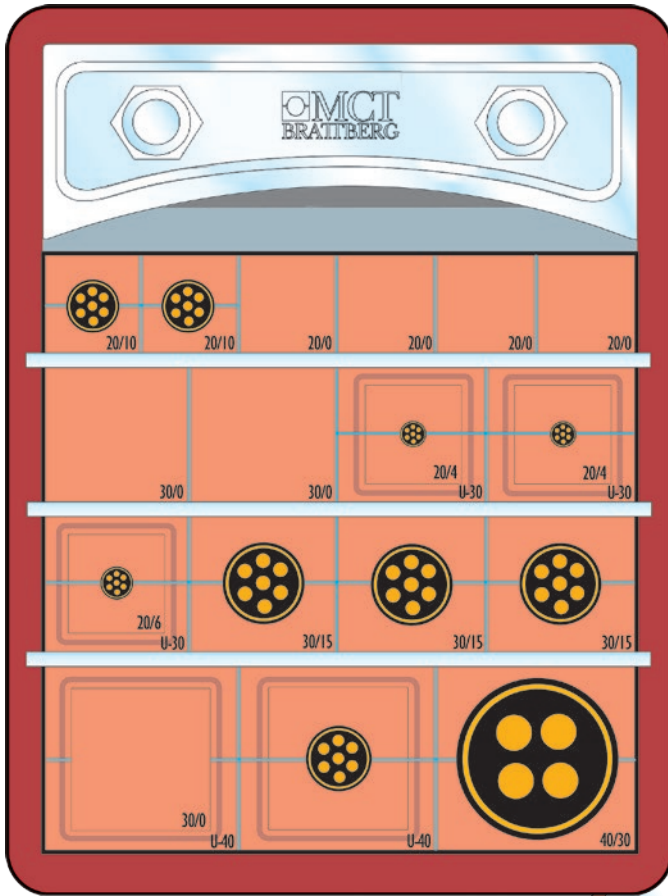
U-90

U-120

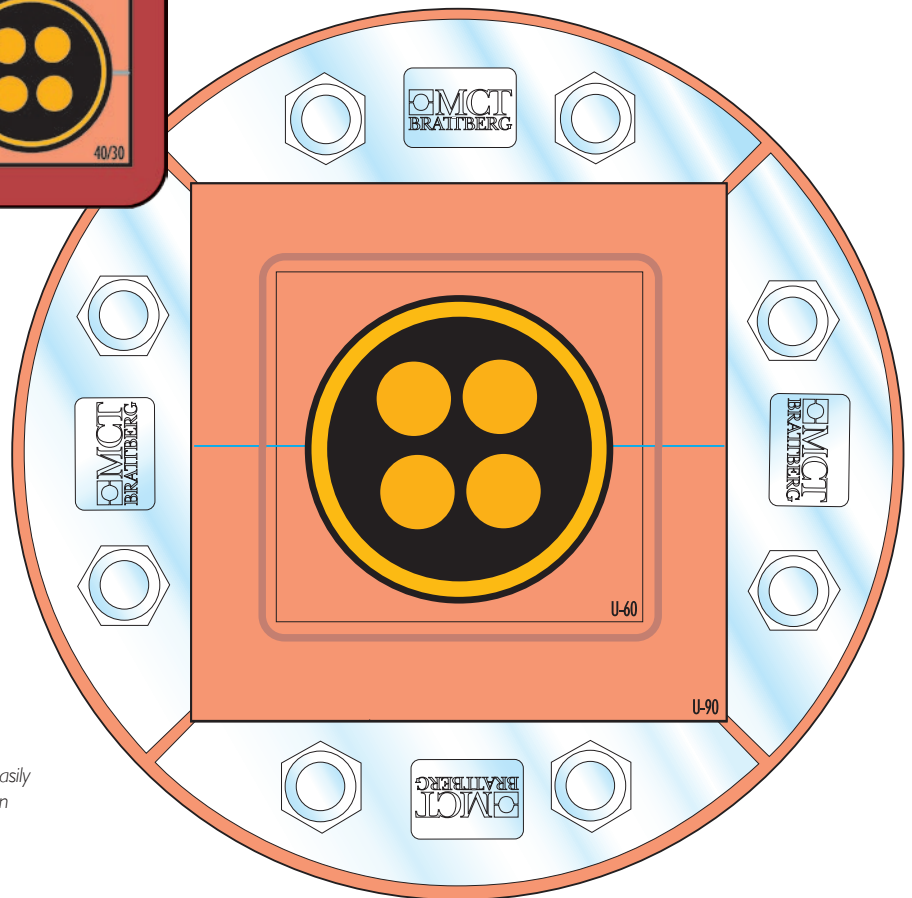


Size	A	B	C
U-30	30	20	15
U-40	40	30	20
U-60	60	40	30
U-90	90	60	45
U-120	120	90	45

This is how U-Blocks are used



Regardless of cable diameter, you can retain the outer measurement of the block in any row.



With U-Blocks, you can easily center the cable or pipe in your RGP installation.

Welding instructions

Welding sequence of a two-pass fillet shall be performed in the following steps with minimize heat input.

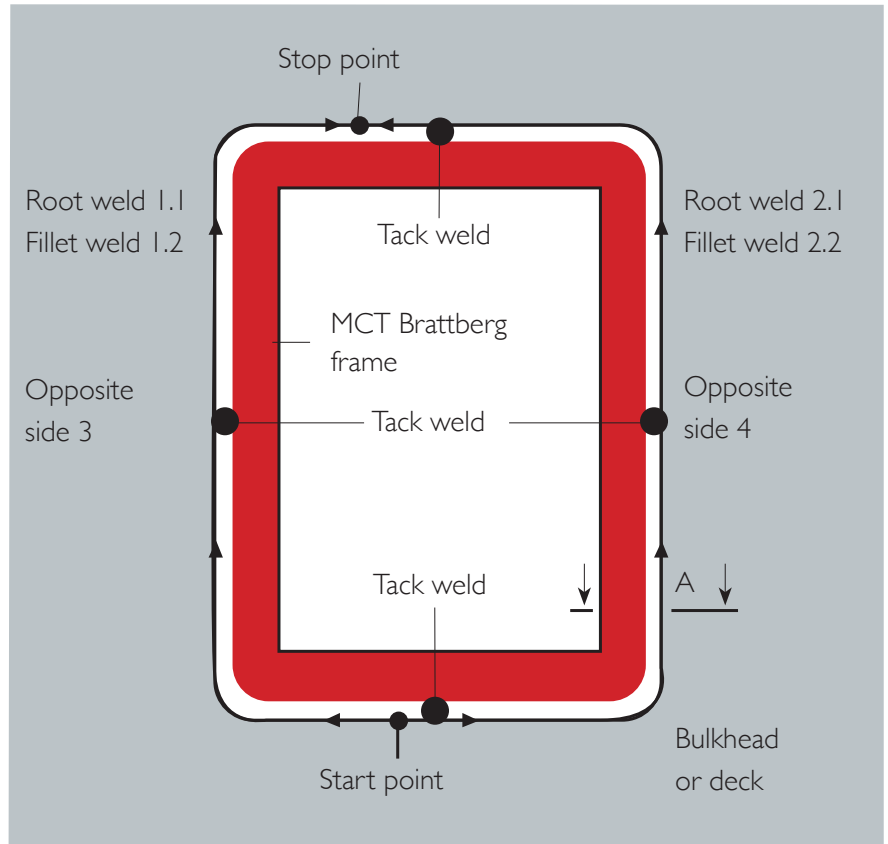
1 – Fix with tack weld points, maximum 150mm between.

2 – Root weld 1.1 and 2.1

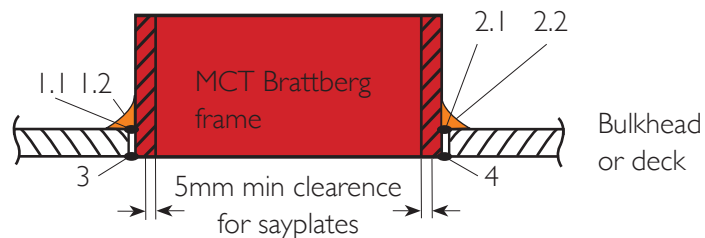
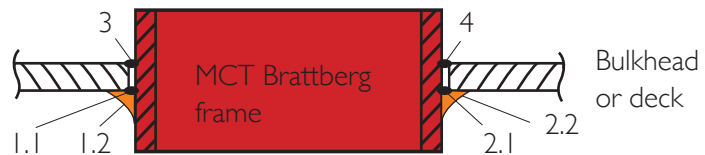
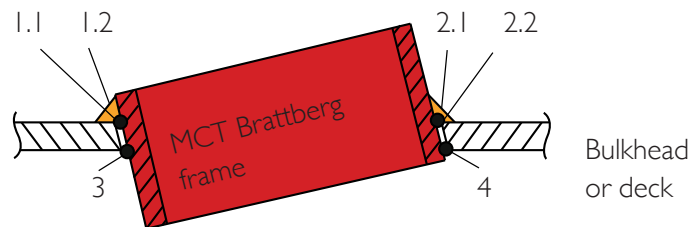
3 – Fillet weld 1.2 and 2.2

4 – Seal weld 3 and 4

Weld pass 4 is not to be started until weld 2 and 3 are completed!



Three different welding sequences



1.1 Root weld	1.2 Fillet weld	3 Seal weld
2.1 Root weld	2.2 Fillet weld	4 Seal weld

Fillet weld size for a centre-placed frame

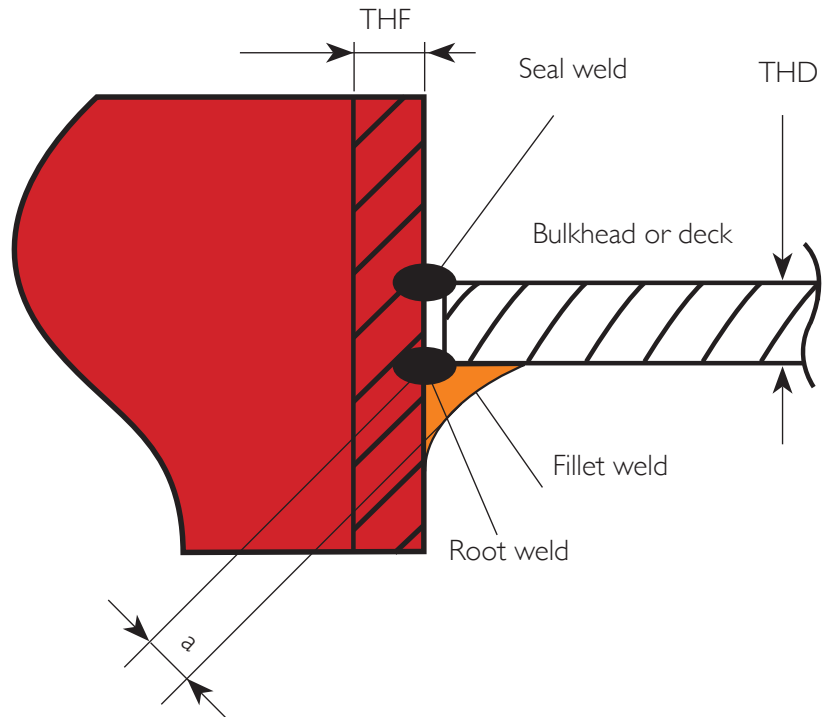
Fillet weld size (throat thickness) is to be $0.5 \times$ plate thickness of the bulkhead or deck plate (THD). However fillet weld size is not to be greater than $0.7 \times$ frame plate thickness (THF).

a = Fillet size (throat thickness) Note!

THD = Thickness deck plate

THF = Thickness frame plate

Multi-pass welding is required if $a \geq 5$ mm



Maximum allowable root gap for fillet joint

Figure 1



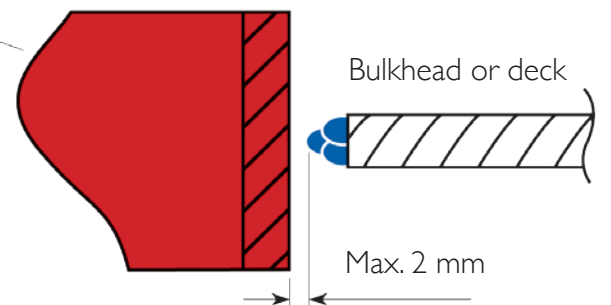
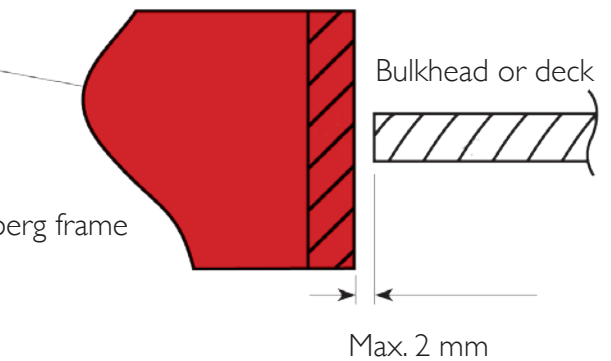
If root gap is too wide the deck plate or bulkhead may be built up with weld to achieve a proper gap (see Figure 2).

Build-up of fillet joint

Figure 2



MCT Brattberg frame



Note! Weld build up on the frame is not recommended as it may cause deformation of the frame.

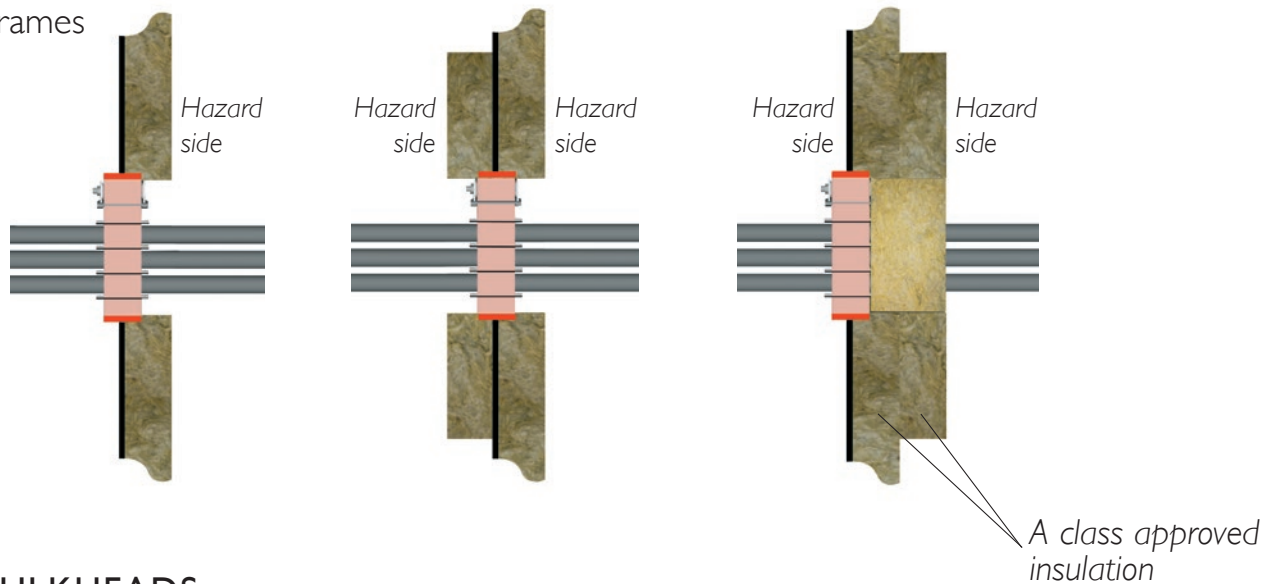
Insulation of bulkheads and decks

In many cases, bulkheads and decks must be insulated with approved A Class or H Class insulation. For A Class this is normally mineral wool, and for H Class this is normally ceramic material or Chartec™.

The recommendations for thickness of insulation to obtain the approved fire class are shown in the diagrams below. The insulation is applied differently depending on which side is considered to be the hazardous side.

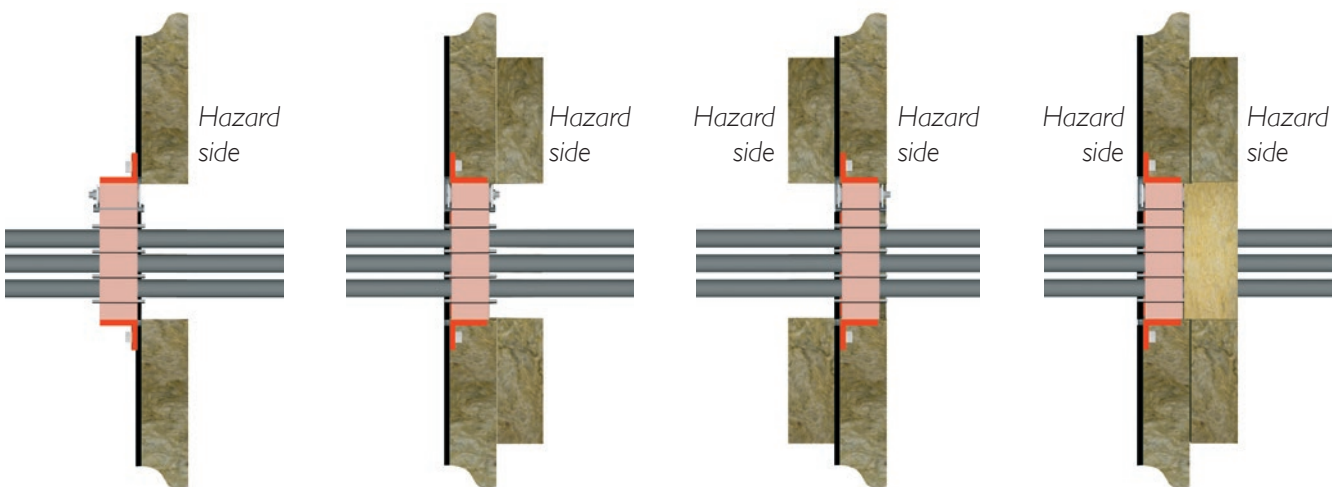
STEEL BULKHEADS

Welded frames



STEEL BULKHEADS

Bolted frames



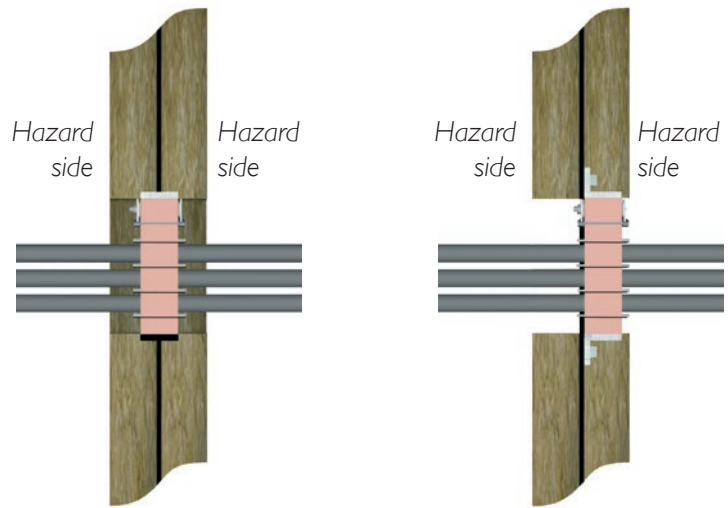
These sketches are for illustrative purposes only. Because of constant system improvements and differences between regulatory authorities, please consult MCT Brattberg for the most current and relevant certified sketches and certificates.

Additional cable transit insulation

The test report and the certificate state whether the transit has to be additionally insulated with class approved insulation in part or full in order to comply with the fire class.

Some cable transits do not have the required fire resistance without extra insulation, which has to be applied to parts or the whole face of the transit. It is important to establish exactly which parts have to be insulated. This is stated in the certificate and insulation drawings, of which it is important to receive all the pages.

ALUMINIUM BULKHEADS

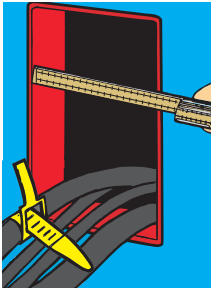


STEEL/ALUMINIUM DECK

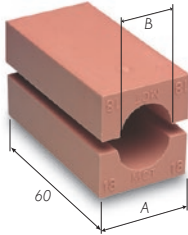


These sketches are for illustrative purposes only. Because of constant system improvements and differences between regulatory authorities, please consult MCT Brattberg for the most current and relevant certified sketches and certificates.

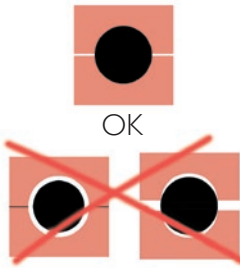
Installation Guide



1 Measure the opening and check that the measurement is within the tolerance range 120.5 mm +/- 0.5 mm. Check that the frame is clean and pull through the cables. Measure the diameter of the cables and choose suitable blocks. Lubricate the inner faces of the frame.



2 Insert Block. The blocks are identified by their width (A) and hole diameter (B). A block that is 30 mm wide and has a hole diameter of 18 mm is marked 30/18. This marking is cast into the block.

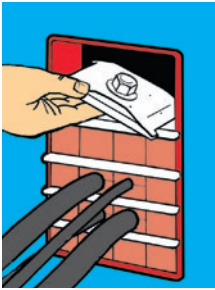


3 The diagram marked OK shows how the cable should look when correctly fitted.



4 Pack the frame. Place stayplates between each row of blocks

STG ENDPACKING



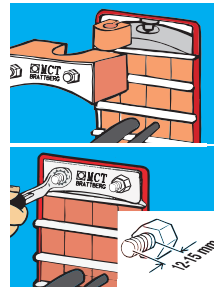
5 Pack the frame. Place stayplates between each row of blocks.



6 Insert the top row of blocks.



7 Tighten the bolt in the compression plate anticlockwise until there is a gap of 32-33 mm between the top of the plate and the inside of the frame.



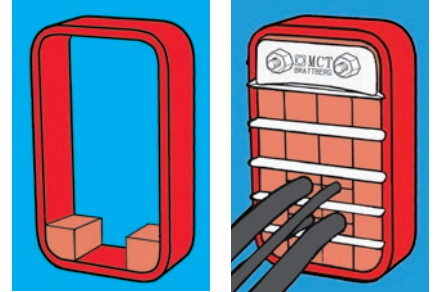
8 Insert the STG endpacking with the tongue around the compression bolt. Tighten the nuts in the endpacking until 12-15 mm of thread is visible.

Pressure-tight installation in frames

Check that the frame is clean and that the inside is well lubricated. All Lycron parts must be lubricated carefully with MCT Brattberg lubricant. Place the compression plate in the centre so that the Lycron rubber is pushed upwards between the compression plate and the frame. The seal must not be subjected to pressure for at least 48 hours after installation. This is to allow the pressure to equalise throughout the penetration. It will take more time for the pressure to equalise at temperatures below 20°C.

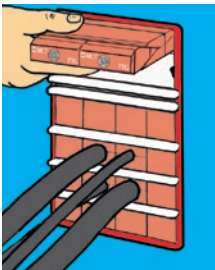
Note: If the installation is subjected to pressure, all components must be replaced after removal and refitting.

RGSC WITH STG ENDPACKING

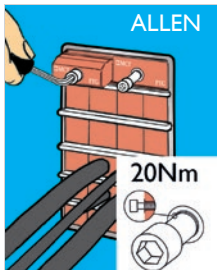


Begin packing with the special corner blocks. Proceed as shown in image 4 and then see STG Endpacking image 5-7. Insert endpacking C-STG (with special corner blocks). Tighten the nuts on the endpacking to compress and complete the seal. About 12 mm of the thread should protrude on each bolt.

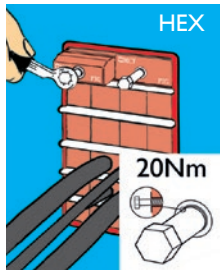
PTG PRESSWEDGE, ALLEN AND HEX



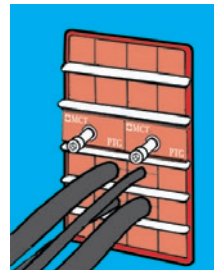
5 Place the last two stayplates in the frame before the last row of blocks. Then fit the PTG presswedge over the stayplates.



6 Insert the final row of blocks. Tighten the nuts in the PTG to the end or 20 Nm.

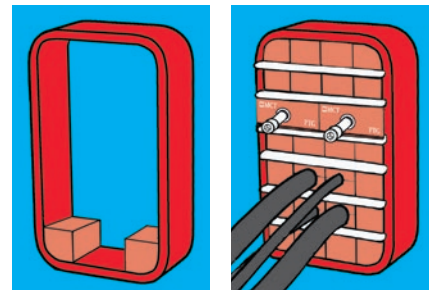


7 Insert the final row of blocks. Tighten the nuts in the PTG to the end or 20 Nm.



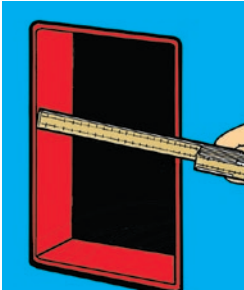
8 The PTG presswedge can be placed anywhere in the frame.

RGSC WITH PRESSWEDGE

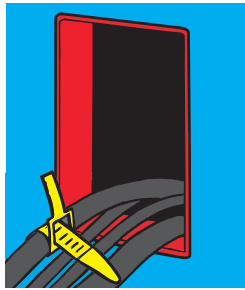


Begin packing with the special corner blocks. Proceed as shown in image 4 and then see PTG Presswedge. The PTG presswedge can be placed anywhere except at the top or bottom. At the top row insert the special corner blocks and then the last row of blocks. Tighten the nuts in the PTG to the end or 20 Nm.

AddBlock



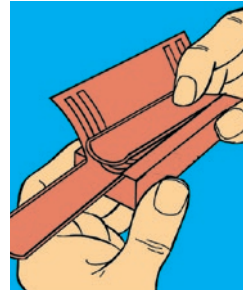
Measure the opening and check that the measurement is within the tolerance range 120.5 mm +/- 0.5 mm. Check that the frame is clean and pull through the cables.



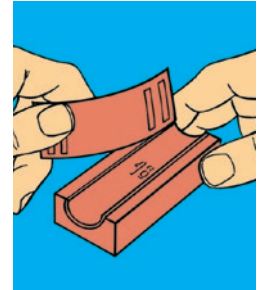
Measure the diameter of the cables and choose suitable blocks. Lubricate the inner faces of the frame.



Tear off attached sheet to fit the dimension selected.

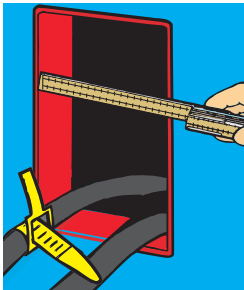


Place sheet into centre slot and affix it with the unique locking device.

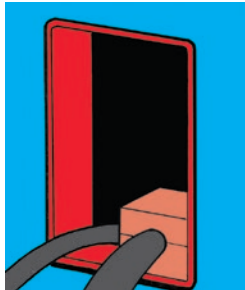


Tear off superfluous sheets.

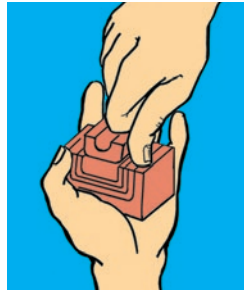
U-Block



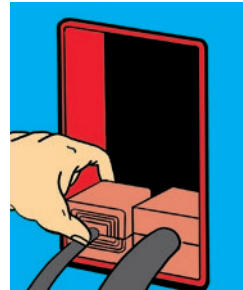
Measure the opening to ensure that its size conforms with tolerance standards 120.5 mm (+/-0.5). Measure the diameter of the cables.



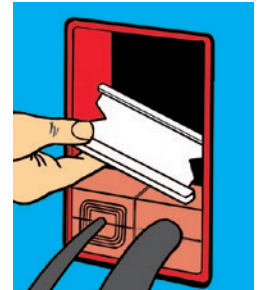
Select a suitable block for the largest cable in the row.



Select a suitable standard Block or AddBlock for the small cable. Then create a base using U-Blocks. The external measurements should be the same as the previous block.



Start packing the frame.



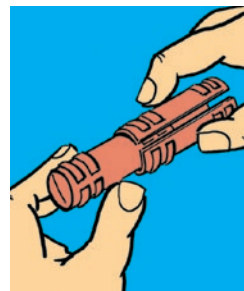
Insert stayplates between each row of insert blocks.

Plug

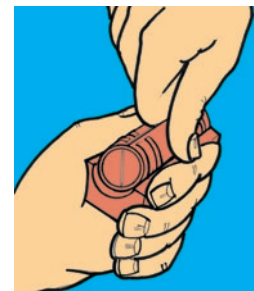
PREPARING FOR A FUTURE INSTALLATION.



Choose an AddBlock suitable for the cable diameter.

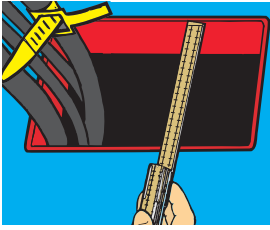


The centre plug is a snug fit for any pre-selected AddBlock since its diameter is adjustable - all thanks to the wraparound casing.

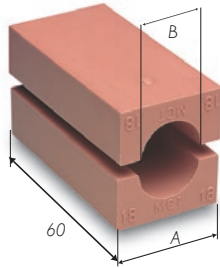


Place the plug in the AddBlock and make sure the locking devices secure it in place.

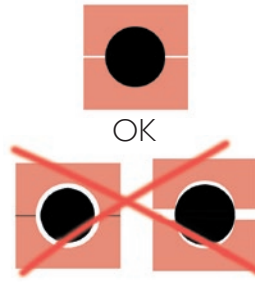
Horizontal Installation Guide



1 Measure the opening and check that the measurement is within the tolerance range 120.5 mm +/- 0.5 mm. Check that the frame is clean and pull through the cables. Measure the diameter of the cables and choose suitable blocks. Lubricate the inner faces of the frame.



2 The blocks are identified by their width (A) and hole diameter (B). A block that is 30 mm wide and has a hole diameter of 18 mm is marked 30/18. This marking is cast into the block.



3 The diagram marked OK shows how the cable should look when correctly fitted.



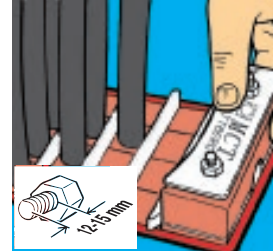
4 To prevent the blocks from falling through during horizontal installation, fit all the stayplates and the compression plate first. Check the RG plan to make sure the cables are positioned correctly.



5 Insert the outer blocks first (A, B, C, etc). Then insert the rest of the blocks. Note: block A must be rotated 90°, see diagram.



6 Pack the frame. Tighten the bolt in the compression plate anticlockwise until there is a gap of 32-33 mm between the top of the plate and the inside of the frame.



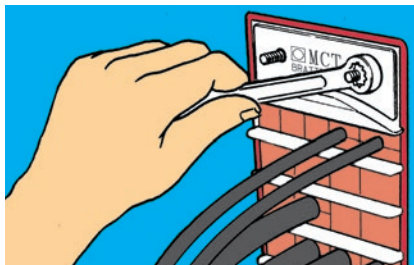
7 Insert the STG endpacking with the tongue around the compression bolt. Tighten the nuts in the endpacking until 12-15 mm of thread is visible.

Disassembly Guide

STG

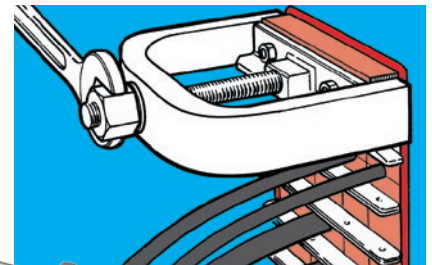
1

Remove the nuts and the hardware from the face of the endpacking.



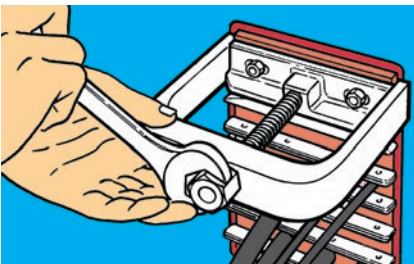
2

Attach the endpacking puller to the bolts with the nuts from the endpacking.



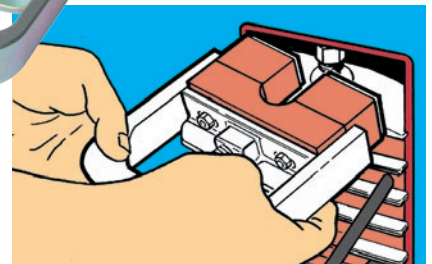
3

Tighten the bolt on the puller and the endpacking slides out.

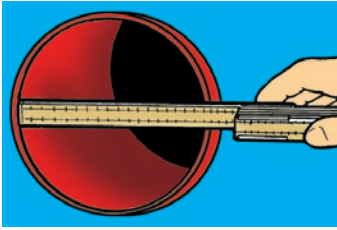


4

Remove the endpacking.

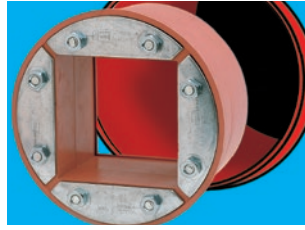


RGP Installation



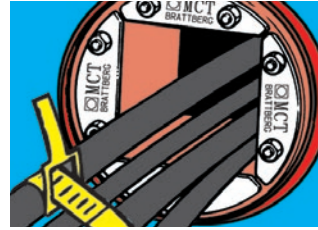
1

Measure see tabel below



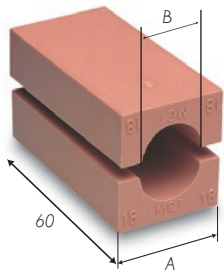
2

Insert the RGP frame in the opening. No lubricant should be applied to the hole or to the outside of the frame.



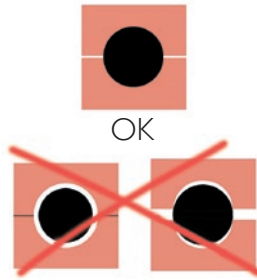
3

Place the frame in correct position in the hole. Check that the frame is clean and pull through the cables. Place the largest cables at the bottom of the frame. Measure the diameter of the cables and choose suitable blocks.



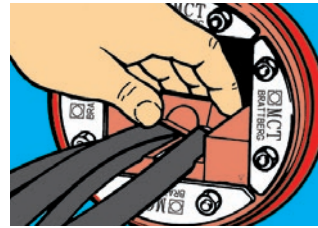
4

Insert Block. The blocks are identified by their width (A) and hole diameter (B). A block that is 30 mm wide and has a hole diameter of 18 mm is marked 30/18. This marking is cast into the block.



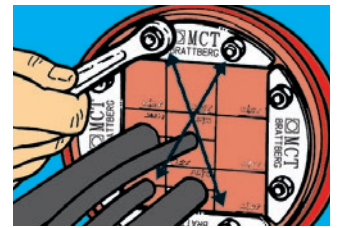
5

The diagram marked OK shows how the cable should look when correctly fitted.



6

Begin packing.



7

Tighten the nuts in diagonal order until 12-15 mm of thread is visible.

Pipe inner \varnothing	
RGP 50	50-51
RGP 70	70-71
RGP 100	100-102
RGP 125	125-127
RGP 150	150-152
RGP 200	200-202

PRESSURE-TIGHT INSTALLATION

All contact surfaces between the pipe and the RGP plug must be cleaned carefully prior to installation. Do not use any lubricant on these surfaces. All blocks must be lubricated carefully with MCT Brattberg lubricant. The penetration must not be subjected to pressure for at least 48 hours after installation. This is to allow the pressure to equalise throughout the penetration.

It will take more time for the pressure to equalise at temperatures below 20°C.

Note: If the installation is subjected to pressure, all components must be replaced after removal and refitting.



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